



**MIDDLETON
MADE**

*** 3D PRINTING
* PROTOTYPING
* PRODUCT DESIGN**

Thank you for downloading my file(s). When you complete your print, please tag Middleton Made on your social media posts. If you have feedback, send it to info@middletonmade.com

Printing Instructions

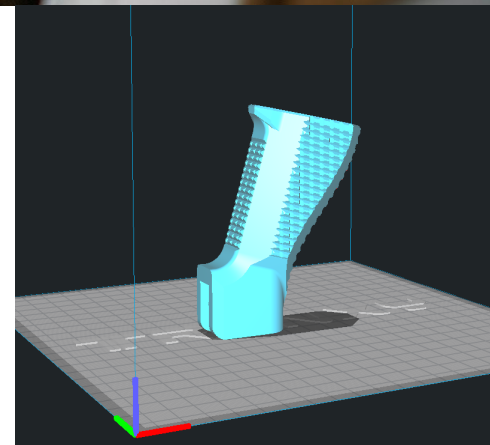
These are simply suggestions and what works best on your machine will vary.

Walls: 8+

Infill: 30+

Supports: Tree

Bed Adhesion: Brim/Raft



Safety & Responsibility

You are responsible for your own safety. Use these files at your own risk. If you don't feel safe using them, seek assistance or training from someone more qualified and send us feedback.

Consider Donating

Printing prototypes, breaking prototypes, buying screws, and using ammo has it's costs. Want to help keep the flow of free files coming to the masses? No obligation, but anything is appreciated. Thank you!

Venmo: www.venmo.com/u/middleton_made

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