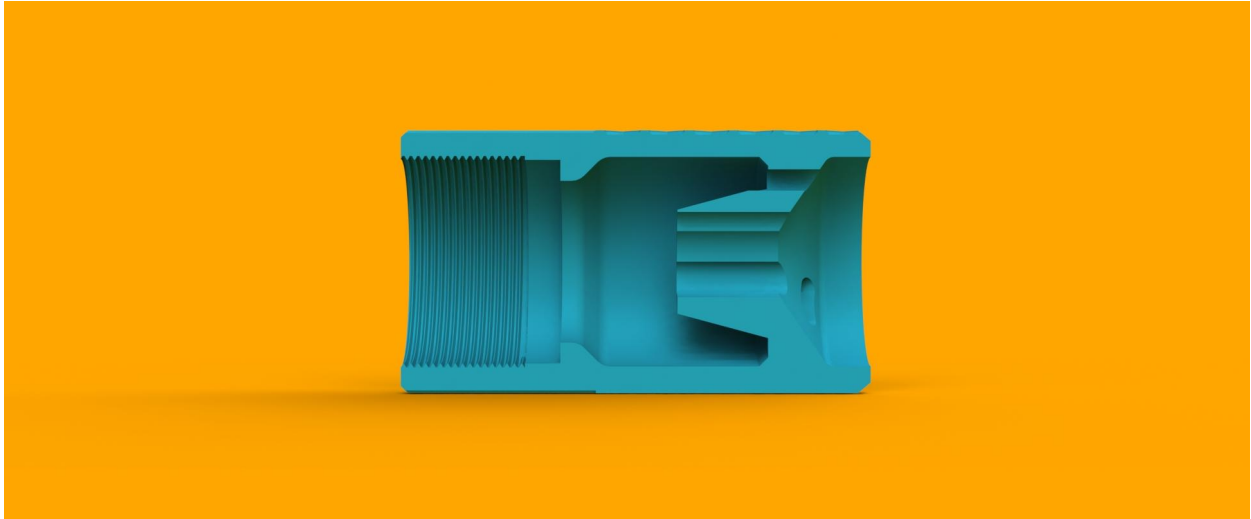


MIDDLETON MADE 3D

PILL PUSHER LINEAR COMP. - README



You are responsible for your own safety and checking laws governing your area prior to manufacturing.

Links:

- Defcad: <https://defcad.com/users/MiddletonMade3D/>
- Odyssey: <https://odysee.com/@MiddletonMade:1>
- Paypal: <https://www.paypal.com/paypalme/middletonmade3d>
- Buy Me a Coffee: <https://www.buymeacoffee.com/MiddletonMade>
- IG: https://www.instagram.com/middleton_made/
- FB: <https://www.facebook.com/MiddletonMade>
- YT: <https://www.youtube.com/c/middletonmade3>

Printing

For print orientation, please see the separate file named *"SuggestedPrintOrientation"*

Filament Type - PLA+

For any parts that receive stress, do **not** use metallic, silk, glow in the dark, fluorescent, or any other special type of filament. Stick with regular, single color PLA+.

cont'

I've also had an excess of worn/broken parts with GST PLA+. While I don't have a wide range of experience with a variety of brands for testing, eSun has been reliably strong and consistent for me.

Printing Instructions

Print the part with the exit side down, no supports, and at .12mm or finer layer height at the threads. I suggest a brim to prevent any pull away/warping but use whatever settings get you the best results with **your** printer.

Assembly

To start, you'll need:

Printed Parts:

- Pill Pusher

Pre-manufactured Parts:

- [SD Tactical 9mm Booster](#) or [Alibaba 9mm Booster](#) (lockout required for fixed barrels)

Tools

- Razor Blade (cleaning the print)

Step-by-Step

This is nearly self-explanatory, yet here we are...

1. Clean up the print/brim once it's off the print bed
2. Add a few drops of blue lock tight on the threads of the booster
3. Screw it onto the booster
4. Congrats. You just made a Pill Pusher