

ARK BILL OF MATERIALS

- θ AR BARREL: Any Length. Calibers Include 9mm, 10mm, .40S&W, .45ACP
- θ AR BARREL NUT: Must Be Standard Mil-Spec Nut With Star Pattern.
- θ AR BCG: Refer To BCG Selection Guide. Calibers Include 9mm, 10mm, .40S&W, .45ACP
- θ AR BUFFER SPRING/WEIGHT: Standard, Dependent On Caliber Chosen.
- θ AR TAKEDOWN/PIVOT PINS: Pins Only, No Springs Or Detents
- θ AR FIRE CONTROL GROUP: Trigger W/ Spring, Hammer W/ Spring, Disconnecter W/ Spring, And Two 5/32nd Pins
- θ AR SAFETY SELECTOR: Selector, Spring, And Detent
- θ AR BOLT CATCH: Bolt Catch, Spring, Plunger, And Roll Pin
- θ AR MAG CATCH SPRING: AR Magazine Catch Spring Only, No Catch
- θ CHARGING HANDLE: AWCY? Charging Handle Can Be Purchased from [Riptide Rails](#) Or The [Gibbz](#) Can Be Used As An Alternative

HARDWARE

(McMaster Carr Part Numbers)

MINIMUM REQUIRED

- θ 91292A033 – QTY: 1
- θ 95462A029 – QTY: 1
- θ 91274A131 – QTY: 2
- θ 94855A127 – QTY: 2
- θ 90835A666 – QTY: 3
- θ 92855A313 – QTY: 6
- θ 90322A658 – CUT TO LENGTH

DIY CHARGING HANDLE

- θ 12215A36 – QTY: 1
- θ 5108N123 – QTY: 1
- θ 91280A142 – QTY: 1
- θ 90592A090 – QTY: 1
- θ 92855A313 – QTY: 1