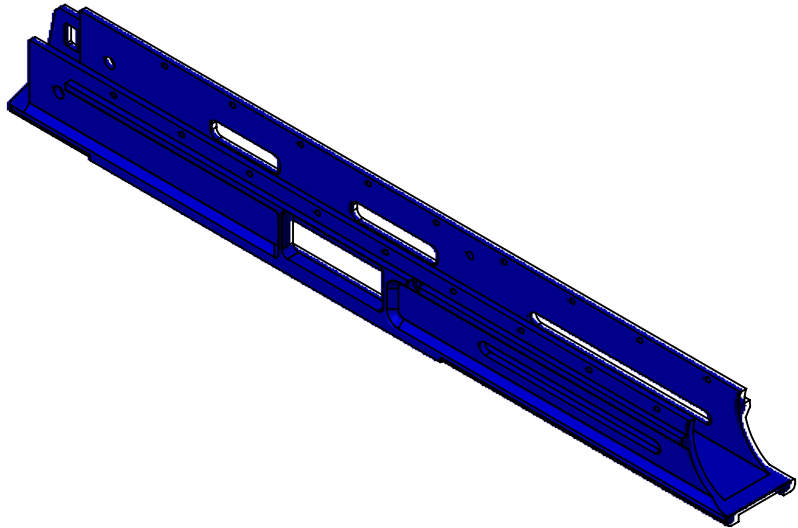
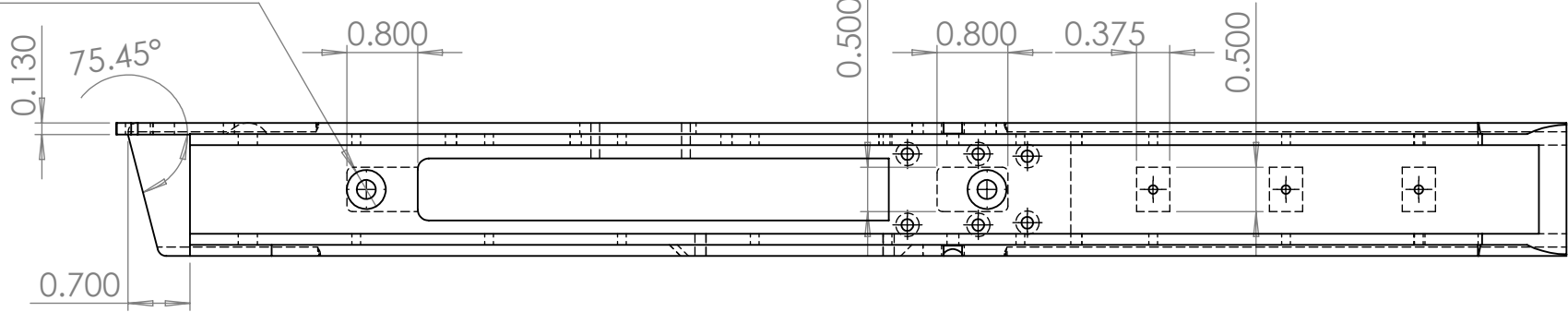


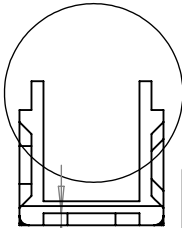
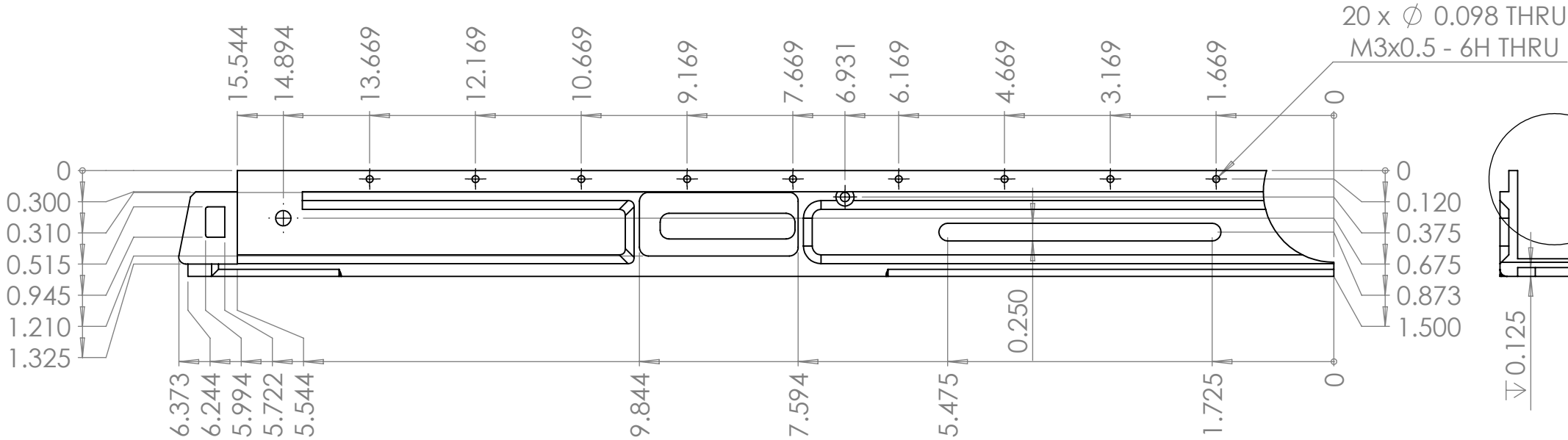
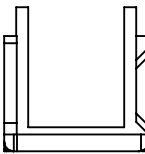
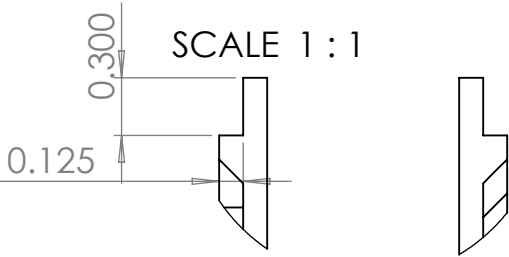
NOTES:

2 x $\varnothing$ 0.217 THRU ALL
 $\surd$ $\varnothing$ 0.441 X 90°



DETAIL A

SCALE 1 : 1



ENGLISH
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009
TOLERANCES: 0.X $\pm$ 0.03, 0.XX $\pm$ 0.01, 0.XXX $\pm$ 0.005
TOLERANCE ANGLES: X $\pm$ 2°, 0.X $\pm$ 0° 30'
SURFACE FINISH: 63 μ IN (N7) MIN
REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS
ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING
INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N
CONTROLLED FEATURES DISPLAYED: (X.XX) C-N
SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF EVERYONE.
NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL
FOR ANY PURPOSE OTHER THAN FURNISHING OF
SERVICE AND SUPPLIES TO EVERYONE.

TITLE: PPDW Upper Receiver lower

Material: 6061-T6 (SS) Finish: your choice
DRAWN: wildcat_A DATE: 10/18/2020
CHECKED: wildcat_A DATE: 10/18/2020
ENGINEER: wildcat_A DATE: 10/18/2020

ELETRONIC FILE: Upper Reciever lower section.SLDDRW
SCALE: 1:2
SHEET: 1 of 1

SIZE B DRAWING NO. REV 01

GEOMETRIC DRAWING SYMBOLS:

- | | | | | | | |
|------------------------------|------------------------|-------------------------------|-------------------------------|--|-------------------------------------|--------------------|
| $\bigcirc$ CIRCULARITY | $\surd$ COUNTER SINK | $\triangle$ PROF OF A SURFACE | $\equiv$ SYMMETRY | $\textcircled{M}$ MAX MATERIAL CONDITION | $\textcircled{C}$ CONCENTRICITY | // PARALLELISM |
| $\textcircled{XX}$ BASIC DIM | $\square$ COUNTER BORE | $\angle$ ANGULARITY | $\textcircled{P}$ CIRC RUNOUT | $\textcircled{R}$ TOTAL RUNOUT | $\textcircled{P}$ PROFILE OF A LINE | — STRAIGHTNESS |
| | $\square$ SQUARE | $\perp$ PERPENDICULARITY | | $\textcircled{Z}$ PROJECTED TOLERANCE ZONE | $\varnothing$ DIAMETER | $\square$ FLATNESS |