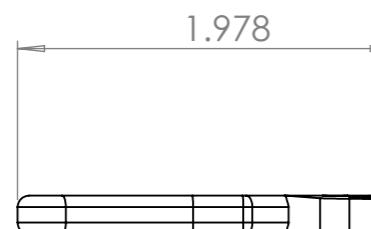
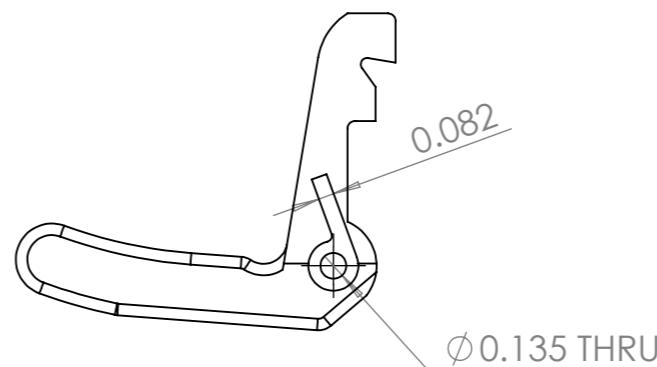
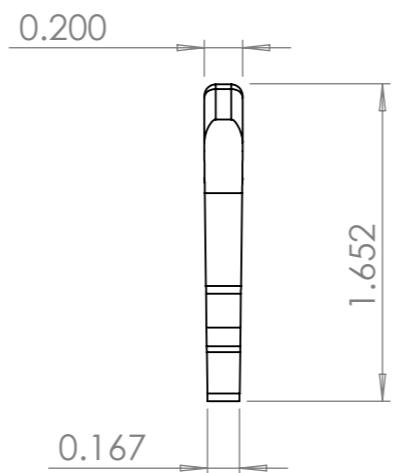
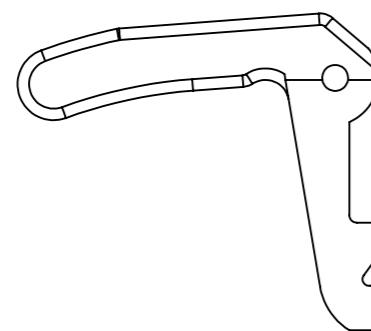


NOTES:


ENGLISH
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009
 TOLERANCES: $0. X \pm 0.03$, $0. XX \pm 0.01$, $0. XXX \pm 0.005$
 TOLERANCE ANGLES: $X \pm 2^\circ$, $0. X \pm 0^\circ 30'$
 SURFACE FINISH: $63 \mu\text{in}$ (N7) MIN
 REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
 DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS
 ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING
 INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N
 CONTROLLED FEATURES DISPLAYED: (X.XX) C-N
 SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF EVERYONE.
 NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL
 FOR ANY PURPOSE OTHER THAN FURNISHING OF
 SERVICE AND SUPPLIES TO EVERYONE.

TITLE: Charging handle

| | | | |
|-----------|--------------|------------------|------------------------------|
| Material: | 6061-T6 (SS) | Finish: | |
| DRAWN: | wildcat_A | DATE: | 11/1/2020 |
| CHECKED: | wilcat_A | DATE: | 11/1/2020 |
| ENGINEER: | wildcat_A | DATE: | 10/1/2020 |
| | | SCALE: | 1:1 |
| | | ELECTRONIC FILE: | charging handle PPDW9.SLDDRW |
| | | SHEET: | 1 of 1 |

| SIZE | DRAWING NO. | REV |
|------|-------------|-----|
| B | | 01 |

GEOMETRIC DRAWING SYMBOLS:

| | | | | | | | |
|----------------|----------------|---------------------|------------|---------------|----------------------------|---------------------|----------------|
| ○ CIRCULARITY | ✓ COUNTER SINK | △ PROF OF A SURFACE | DEPTH | SYMMETRY | MAX MATERIAL CONDITION | ○ CONCENTRICITY | // PARALLELISM |
| ◎ CYLINDRICITY | □ COUNTER BORE | ∠ ANGULARITY | ⊕ POSITION | ⊖ CIRC RUNOUT | Ⓜ TOTAL RUNOUT | ○ PROFILE OF A LINE | — STRAIGHTNESS |
| XX BASIC DIM | SQUARE | □ PERPENDICULARITY | | | Ⓜ PROJECTED TOLERANCE ZONE | ∅ DIAMETER | □ FLATNESS |