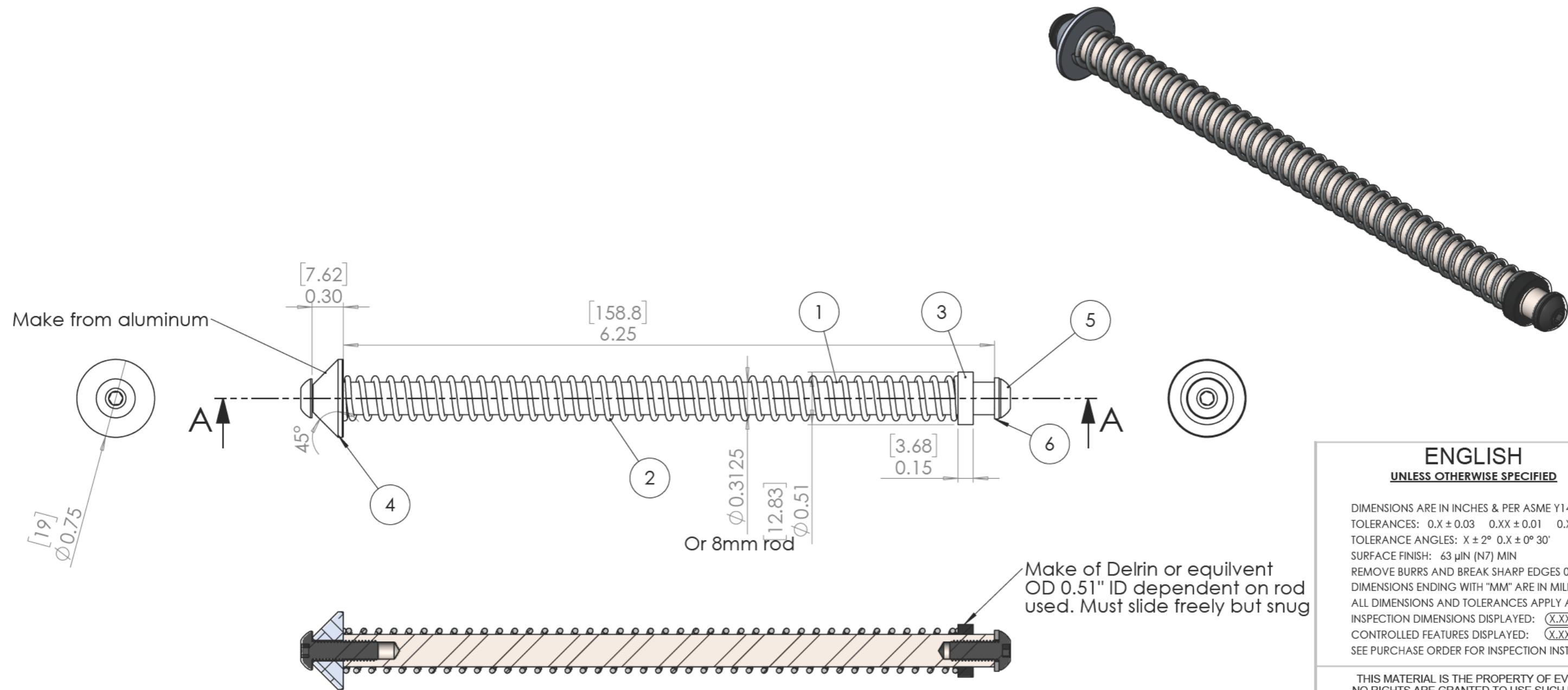


NOTES:



## SECTION A-A

Drill and tap both ends of rod  
for M5 or 10-32. Button head screwsENGLISH  
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009  
 TOLERANCES:  $0. X \pm 0.03$   $0. XX \pm 0.01$   $0. XXX \pm 0.005$   
 TOLERANCE ANGLES:  $X \pm 2^\circ$   $0. X \pm 0^\circ 30'$   
 SURFACE FINISH:  $63 \mu\text{in}$  (N7) MIN  
 REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX  
 DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS  
 ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING  
 INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N  
 CONTROLLED FEATURES DISPLAYED: (X.XX) C-N  
 SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF EVERYONE.  
 NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL  
 FOR ANY PURPOSE OTHER THAN FURNISHING OF  
 SERVICE AND SUPPLIES TO EVERYONE.

TITLE: PPDW9 V2 Recoil assembly

Material:	Finish:		
DRAWN:	wildcat_A	DATE:	11/20/2020
CHECKED:	wildcat_A	DATE:	11/20/2020
ENGINEER:	wildcat_A	DATE:	11/20/20
SCALE:	1:1		
ELECTRONIC FILE:	PPDW9 V2 Recoil rod and spring.SLDDRW	SHEET:	1 of 1

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PPDW9 V2 Recoil rod	PPDW9 recoil rod	1
2	94125K22	AK47 Spring cut to 7 inches	1
3	recoil rod stop	PPDW9 V2 recoil spring stop	1
4	PPDW9 V2 Recoil rod end	PPDW9 V2 recoil rod end	1
5	91239A228	M5 x 12mm BHSH	1
6	98269A440	M5 flat washer	1
7	91239A232	M5 x 16mm BHSHCS	1

## GEOMETRIC DRAWING SYMBOLS:

○ CIRCULARITY	▽ COUNTER SINK	△ PROF OF A SURFACE
◎ CYLINDRICITY	□ COUNTER BORE	◀ ANGULARITY
XX BASIC DIM	□ SQUARE	⊥ PERPENDICULARITY

○ MAX MATERIAL CONDITION	○ CONCENTRICITY	// PARALLELISM
○ TOTAL RUNOUT	○ PROF LE OF A LINE	— STRAIGHTNESS
○ PROJECTED TOLERANCE ZONE	○ DIAMETER	□ FLATNESS

○ CIRCULARITY	▽ COUNTER SINK	△ PROF OF A SURFACE
◎ CYLINDRICITY	□ COUNTER BORE	◀ ANGULARITY
XX BASIC DIM	□ SQUARE	⊥ PERPENDICULARITY

SIZE	DRAWING NO.	REV
B		01