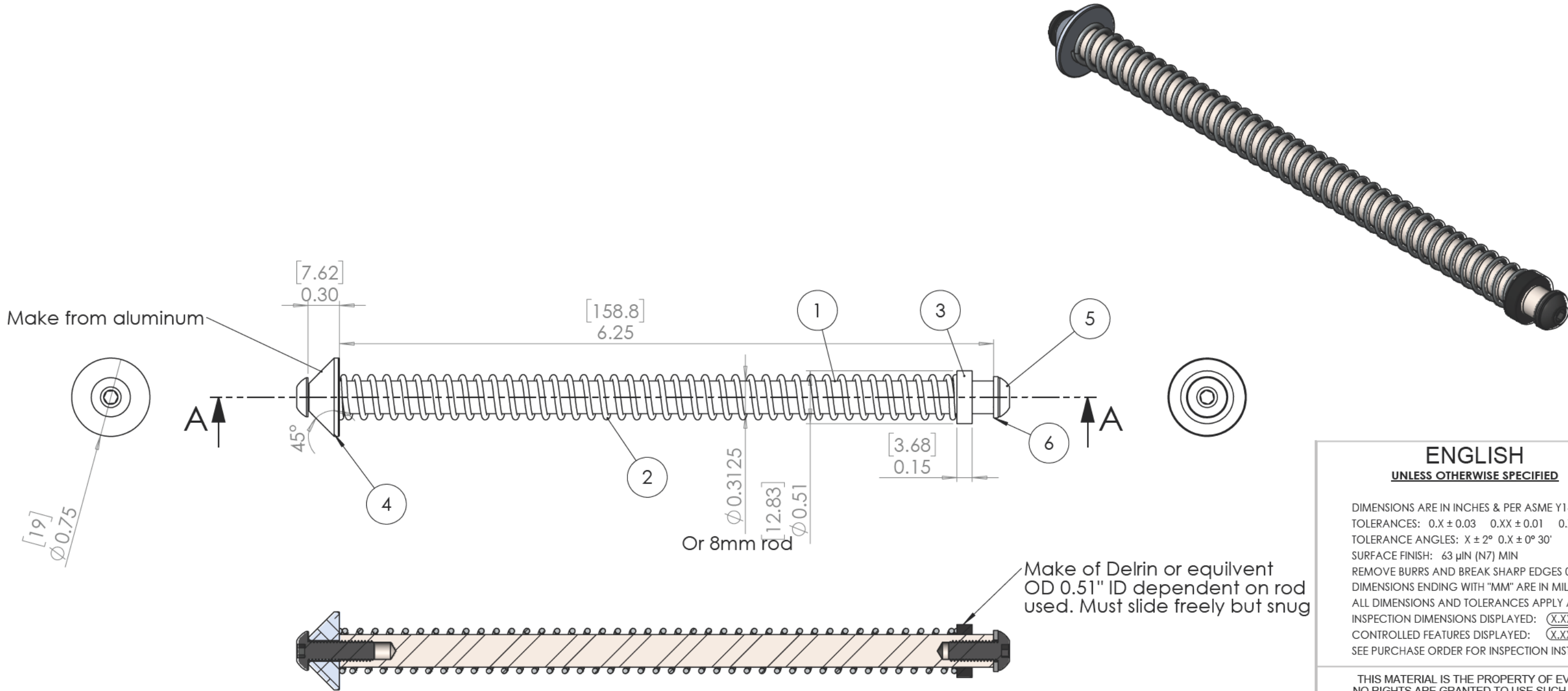


NOTES:



SECTION A-A

Drill and tap both ends of rod for M5 or 10-32. Button head screws

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PPDW9 V2 Recoil rod	PPDW9 recoil rod	1
2	94125K22	AK47 Spring cut to 7 inches	1
3	recoil rod stop	PPDW9 V2 recoil spring stop	1
4	PPDW9 V2 Recoil rod end	PPDW9 V2 recoil rod end	1
5	91239A228	M5 x 12mm BSHS	1
6	98269A440	M5 flat washer	1
7	91239A232	M5 x 16mm BSHCS	1

CIRCULARITY	COUNTER SINK	PROF OF A SURFACE	DEPTH	SYMMETRY	MAX MATERIAL CONDITION	CONCENTRICITY	PARALLELISM
CYLINDRICITY	COUNTER BORE	ANGULARITY	POSITION	CIRC RUNOUT	TOTAL RUNOUT	PROF LE OF A LINE	STRAIGHTNESS
BASIC DIM	SQUARE	PERPENDICULARITY			PROJECTED TOLERANCE ZONE	DIAMETER	FLATNESS

ENGLISH
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009
TOLERANCES: 0.X ± 0.03 0.XX ± 0.01 0.XXX ± 0.005
TOLERANCE ANGLES: X ± 2° 0.X ± 0° 30'
SURFACE FINISH: 63 µIN (N7) MIN
REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS
ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING
INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N
CONTROLLED FEATURES DISPLAYED: (X.XX) C-N
SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF EVERYONE.
NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL
FOR ANY PURPOSE OTHER THAN FURNISHING OF
SERVICE AND SUPPLIES TO EVERYONE.

TITLE: PPDW9 V2 Recoil assembly

Material:	Finish:
DRAWN: wildcat_A	DATE: 11/20/2020
CHECKED: wildcat_A	DATE: 11/20/2020
ENGINEER: wildcat_A	DATE: 11/20/20
	SCALE: 1:1
ELECTRONIC FILE: PPDW9 V2 Recoil rod and spring.SLDDRW	SHEET: 1 of 1

SIZE B	DRAWING NO.	REV 01
--------	-------------	--------