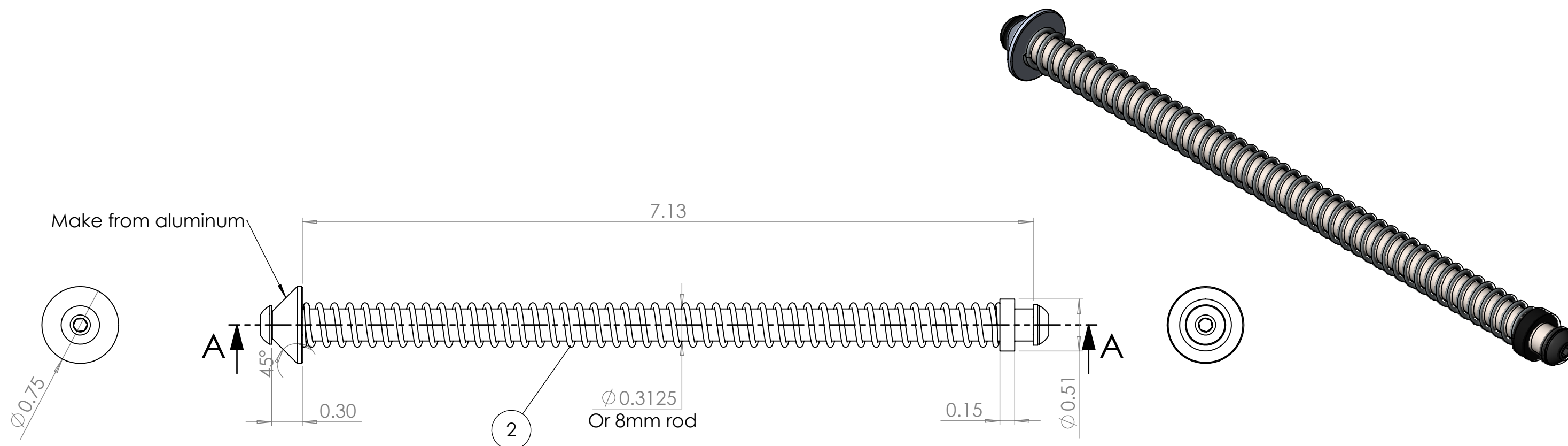
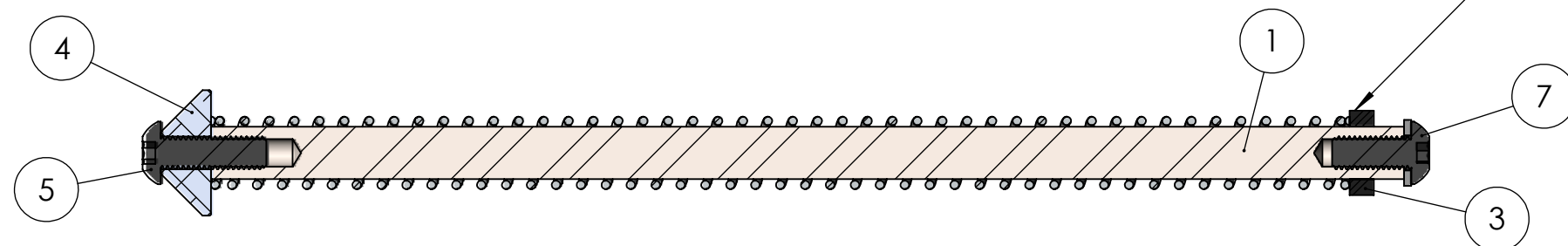


NOTES:



Make of Delrin or equivalent
OD 0.51" ID dependent on rod
used. Must slide freely but snug.



SECTION A-A

Drill and tap both ends of rod
for M5 or 10-32. Button head screws














ENGLISH
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009
TOLERANCES: 0.X \pm 0.03, 0.XX \pm 0.01, 0.XXX \pm 0.005
TOLERANCE ANGLES: X \pm 2°, 0.X \pm 0° 30'
SURFACE FINISH: 63 μ N (N7) MIN
REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS
ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING
INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N
CONTROLLED FEATURES DISPLAYED: (X.XX) C-N
SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF EVERYONE.
NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL
FOR ANY PURPOSE OTHER THAN FURNISHING OF
SERVICE AND SUPPLIES TO EVERYONE.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PPDW9 V4 Recoil rod	PPDW9 recoil rod	1
2	94125K22	AK47 Spring cut to 8 inches	1
3	recoil rod stop HK UMP	PPDW9 V2 recoil spring stop	1
4	PPDW9 V2 - V4 Recoil rod end	PPDW9 V2 recoil rod end	1
5	91239A232	M5 x 16mm BSHCS	1
6	98269A440	M5 flat washer	1
7	91239A228	M5 x 12mm BSH	1

GEOMETRIC DRAWING SYMBOLS:

	CIRCULARITY		COUNTER SINK		PROF OF A SURFACE		MAX MATERIAL CONDITION		CONCENTRICITY		PARALLELISM				
	CYLINDRICITY		COUNTER BORE		ANGULARITY		SYMMETRY		TOTAL RUNOUT		PROFILE OF A LINE		STRAIGHTNESS		
	BASIC DIM		SQUARE		PERPENDICULARITY		DEPTH		CIRC RUNOUT		PROJECTED TOLERANCE ZONE		DIAMETER		FLATNESS

Material:		Finish:	
DRAWN: wildcat_A		DATE: 12/31/2020	
CHECKED: wildcat_A		DATE: 12/31/2020	
ENGINEER: wildcat_A		DATE: 12/30/20	
		SCALE: 1:1	
ELETRONIC FILE: PPDW9 V4 Recoil rod and spring.SLDDRW		SHEET: 1 of 1	
SIZE	DRAWING NO.		REV
B			01