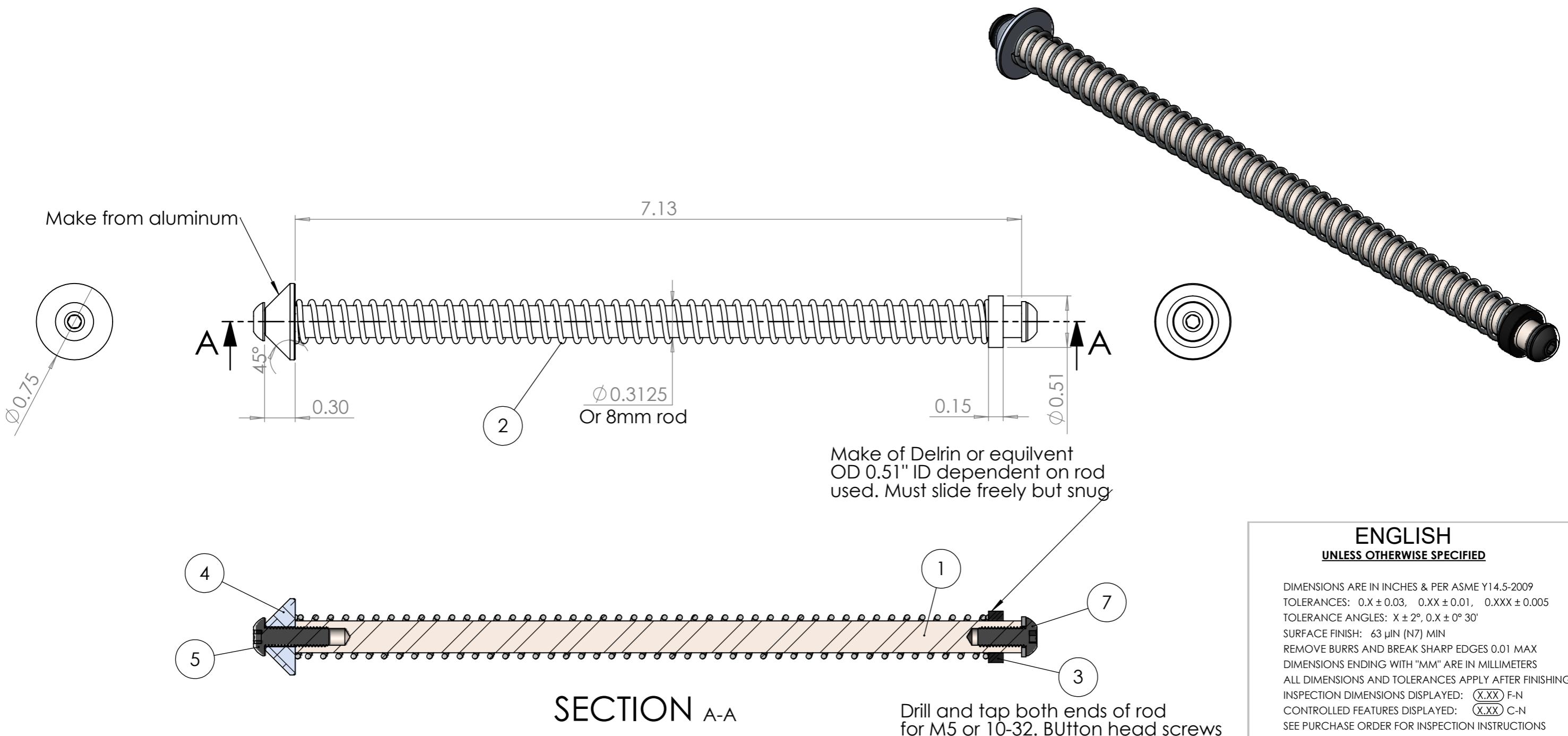


NOTES:


ENGLISH
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009
 TOLERANCES: $0.X \pm 0.03$, $0.XX \pm 0.01$, $0.XXX \pm 0.005$
 TOLERANCE ANGLES: $X \pm 2^\circ$, $0.X \pm 0^\circ 30'$
 SURFACE FINISH: $63 \mu\text{in}$ (N7) MIN
 REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
 DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS
 ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING
 INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N
 CONTROLLED FEATURES DISPLAYED: (X.XX) C-N
 SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF EVERYONE.
 NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL
 FOR ANY PURPOSE OTHER THAN FURNISHING OF
 SERVICE AND SUPPLIES TO EVERYONE.

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	PPDW9 V4 Recoil rod	PPDW9 recoil rod	1
2	94125K22	AK47 Spring cut to 8 inches	1
3	recoil rod stop HK UMP	PPDW9 V2 recoil spring stop	1
4	PPDW9 V2 - V4 Recoil rod end	PPDW9 V2 recoil rod end	1
5	91239A232	M5 x 16mm BSHCS	1
6	98269A440	M5 flat washer	1
7	91239A228	M5 x 12mm BSH	1

GEOMETRIC DRAWING SYMBOLS:

○ CIRCULARITY
 ✕ CYLINDRICITY
 XX BASIC DIM

▽ COUNTER SINK
 □ COUNTER BORE
 □ SQUARE

△ PROF OF A SURFACE
 □ COUNTER BORE
 □ SQUARE

∠ ANGULARITY
 □ COUNTER BORE
 □ SQUARE

DEPTH
 □ COUNTER BORE
 □ SQUARE

POSITION
 □ COUNTER BORE
 □ SQUARE

SYMMETRY
 □ COUNTER BORE
 □ SQUARE

△ CIRC RUNOUT
 □ COUNTER BORE
 □ SQUARE

MAX MATERIAL CONDITION
 □ COUNTER BORE
 □ SQUARE

TOTAL RUNOUT
 □ COUNTER BORE
 □ SQUARE

PROJECTED TOLERANCE ZONE
 □ COUNTER BORE
 □ SQUARE

○ CONCENTRICITY
 □ PROFILE OF A LINE
 Ø DIAMETER

// PARALLELISM
 — STRAIGHTNESS
 □ FLATNESS

SIZE	DRAWING NO.	REV
B		01