



A: DRILL USING $\frac{11}{64}$ " DRILL BIT. TAP FOR M5. IF YOUR DRILLING SET UP IS NOT RIGID ENOUGH AND THE THREADS FOR THE M5 END UP BEING TOO SHALLOW/LOOSE, WIDEN SLIGHTLY AND TAP FOR M6. PLACE CARRIER IN JIG FOR EASIER DRILLING. HIGH TEMP FILAMENT IS RECOMMENDED FOR THE CARRIER JIG BECAUSE IT WILL GET HOT ENOUGH TO WARP PLA+

B: DIRECTLY TAP FOR M3, NO DRILLING REQUIRED. ENSURE YOU ARE TAPPING AT A TRUE 90 DEGREE ANGLE

C: DRILL USING $\frac{17}{32}$ " OR $\frac{9}{16}$ ", TAP FOR M6. USE CARRIER JIG HERE AS WELL.

PLEASE DO NOT USE A HAND DRILL. YOU WILL PROBABLY SCREW UP YOUR CARRIER

PLEASE DO NOT USE AN END MILL IN A HAND DRILL. YOU WILL PROBABLY SCREW UP YOUR HANDS

PLEASE DO NOT PRAISE THE ANTICHRIST. ALL MY HOMIES HATE THE ANTICHRIST.

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