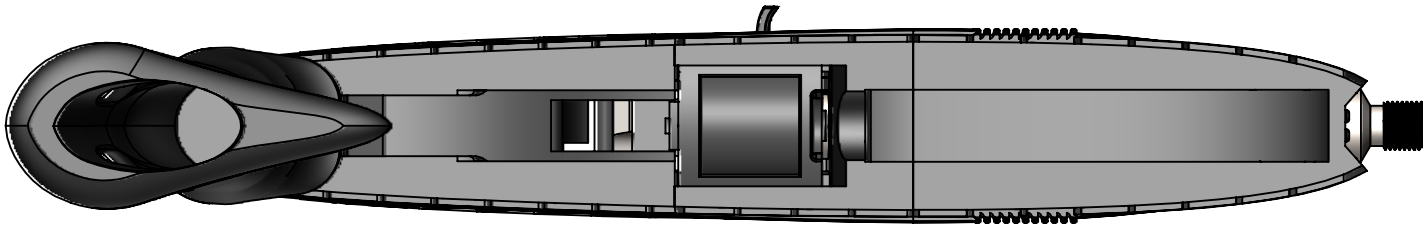
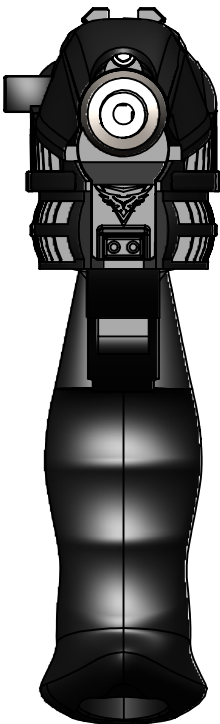
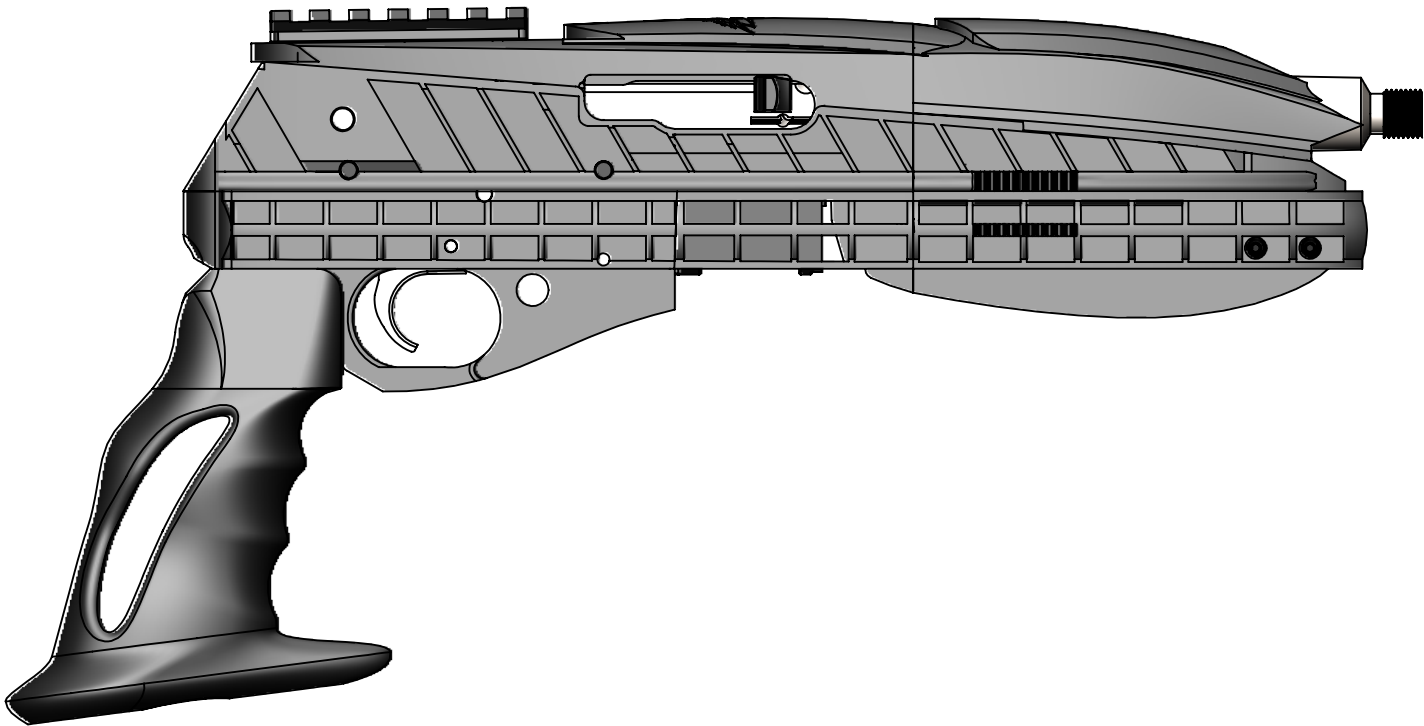
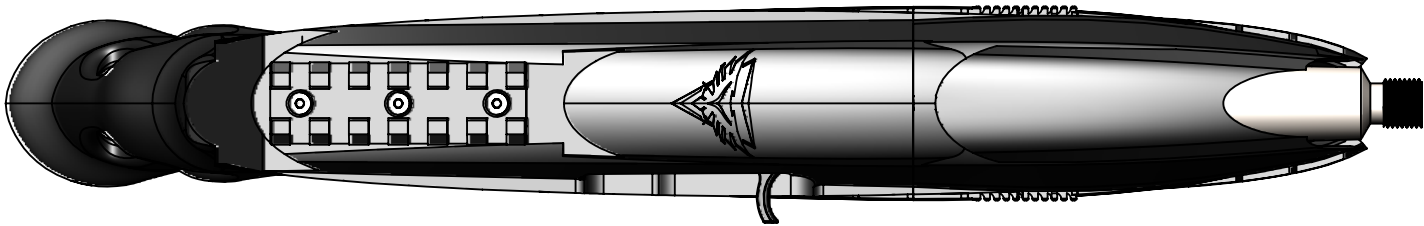


NOTES:



ENGLISH
UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES & PER ASME Y14.5-2009
TOLERANCES: 0.X ± 0.03 0.XX ± 0.01 0.XXX ± 0.005
TOLERANCE ANGLES: X ± 2° 0.X ± 0° 30'
SURFACE FINISH: 63 µIN (N7) MIN
REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
DIMENSIONS ENDING WITH "MM" ARE IN MILLIMETERS
ALL DIMENSIONS AND TOLERANCES APPLY AFTER FINISHING
INSPECTION DIMENSIONS DISPLAYED: (X.XX) F-N
CONTROLLED FEATURES DISPLAYED: (X.XX) C-N
SEE PURCHASE ORDER FOR INSPECTION INSTRUCTIONS

THIS MATERIAL IS THE PROPERTY OF DONNY MOTT.
NO RIGHTS ARE GRANTED TO USE SUCH MATERIAL
FOR ANY PURPOSE OTHER THAN FURNISHING OF
SERVICE AND SUPPLIES TO DONNY MOTT.

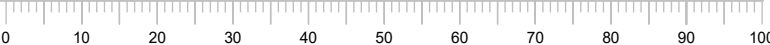
TITLE: cutaway

Material:		Finish:	
DRAWN:	wildcat A	DATE:	10/3/2020
CHECKED:	wildcat A	DATE:	10/10/2020
ENGINEER:		DATE:	
		SCALE:	1:2
ELECTRONIC FILE:		SHEET:	1 of 2
Romulan Charger .22cal v0.5.SLDDRW			

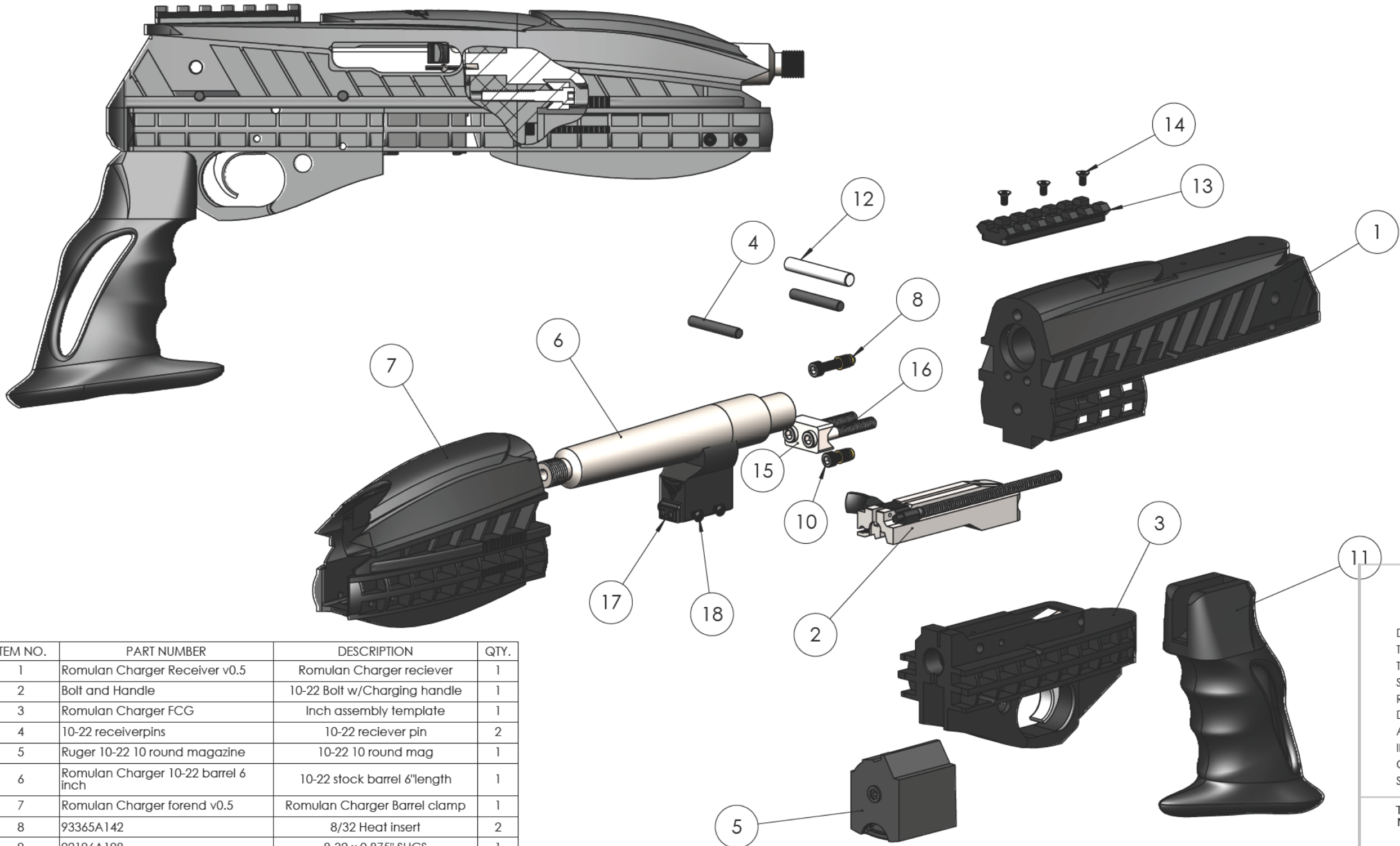
SIZE	DRAWING NO.	REV
B		01

CIRCULARITY	COUNTER SINK	PROF OF A SURFACE	DEPTH	SYMMETRY	MAX MATERIAL CONDITION	CONCENTRICITY	PARALLELISM
CYLINDRICITY	COUNTER BORE	ANGULARITY	POSITION	CIRC RUNOUT	TOTAL RUNOUT	PROF LE OF A LINE	STRAIGHTNESS
BASIC DIM	SQUARE	PERPENDICULARITY			PROJECTED TOLERANCE ZONE	DIAMETER	FLATNESS

2



NOTES:



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	Romulan Charger Receiver v0.5	Romulan Charger reciever	1
2	Bolt and Handle	10-22 Bolt w/Charging handle	1
3	Romulan Charger FCG	Inch assembly template	1
4	10-22 receiverpins	10-22 reciever pin	2
5	Ruger 10-22 10 round magazine	10-22 10 round mag	1
6	Romulan Charger 10-22 barrel 6 inch	10-22 stock barrel 6"length	1
7	Romulan Charger forend v0.5	Romulan Charger Barrel clamp	1
8	93365A142	8/32 Heat insert	2
9	92196A198	8-32 x 0.875" SHCS	1
10	92196A194	8-32 x 0.5" SHCS	1
11	Romulan Charger Grip	Romulan Charger grip	1
12	Buffer Pin Romulan	0.25x1.6 nylon buffer pin	1
13	Romulan Charger rail	Romulan Charger rail	1
14	91294A126	M3 x 6mm FHCS	3
15	10-22 barrel clamp	10-22 barrel clamp	1
16	91864A051	12-24 x 1.5" SHCS grind head down to 0.308 dia	2
17	Romulan Charger end plug blank	forend filler	1
18	92095A181	M3 x 8mm Button head	4

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TOLERANCE ANGLES: X ± 2° 0.X ± 0° 30'
SURFACE FINISH: 63 µIN (N7) MIN
REMOVE BURRS AND BREAK SHARP EDGES 0.01 MAX
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TITLE: cutaway

Material:	Finish:
DRAWN: wildcat A	DATE: 10/3/2020
CHECKED: wildcat A	DATE: 10/10/2020
ENGINEER:	DATE:
SCALE: 1:2	SHEET: 2 of 2
ELETRONIC FILE: Romulan Charger .22cal v0.5.SLDDRW	
SIZE B	DRAWING NO.
REV 01	

CIRCULARITY	COUNTER SINK	PROF OF A SURFACE	MAX MATERIAL CONDITION	CONCENTRICITY	PARALLELISM
CYLINDRICITY	COUNTER BORE	ANGULARITY	TOTAL RUNOUT	PROF LE OF A LINE	STRAIGHTNESS
BASIC DIM	SQUARE	PERPENDICULARITY	PROJECTED TOLERANCE ZONE	DIAMETER	FLATNESS