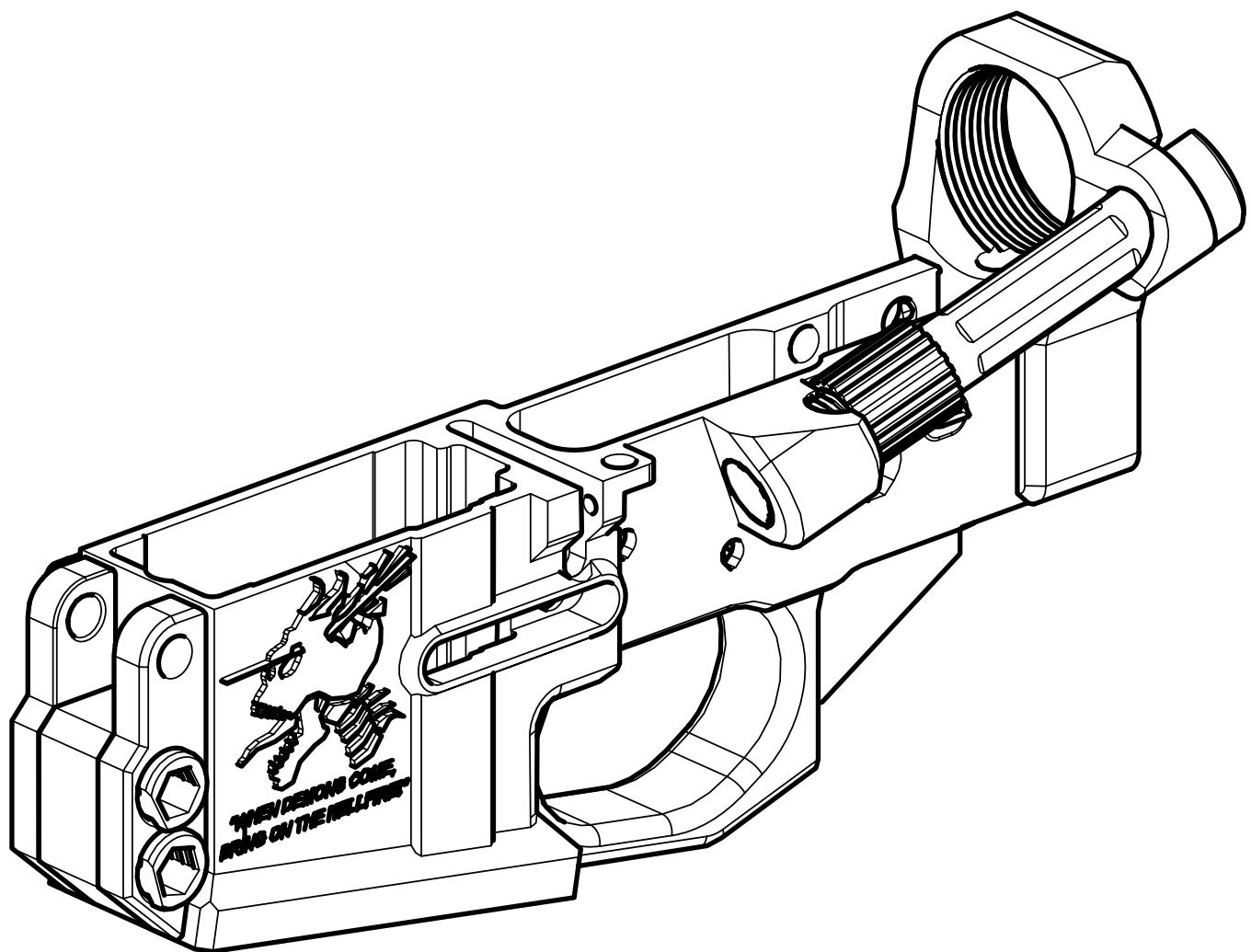


ANDERSON FIREARMS MODEL HELLFIRE



HELLFIRE DETAILS

DESIGNED FOR AR-15 / M4 RIFLES

ALL AR-15 MAGAZINES ARE COMPATIBLE

PREFERRED CALIBER ARE 5.56X45 NATO / .223 REMINGTON

FULL AUTO CAPABLE, AUTO SEARS PRINTED SEPARATELY

INTENDED FOR FDM PRINTERS ONLY, NOT RESIN

DESIGNED IN TEXAS, AND ONLY IN TEXAS, USA

PRINT SETTINGS FOR ALL PARTS

MATERIAL: PLA / PLA+ / ABS

NOZZLE SIZE: 0.4MM

FILIMENT SIZE: 1.75MM

LAYER HEIGHT: 0.2MM

WALL LINE COUNT: 6

INFILL: 80% - 100%

INFILL PATTERN: LINES / CUBIC

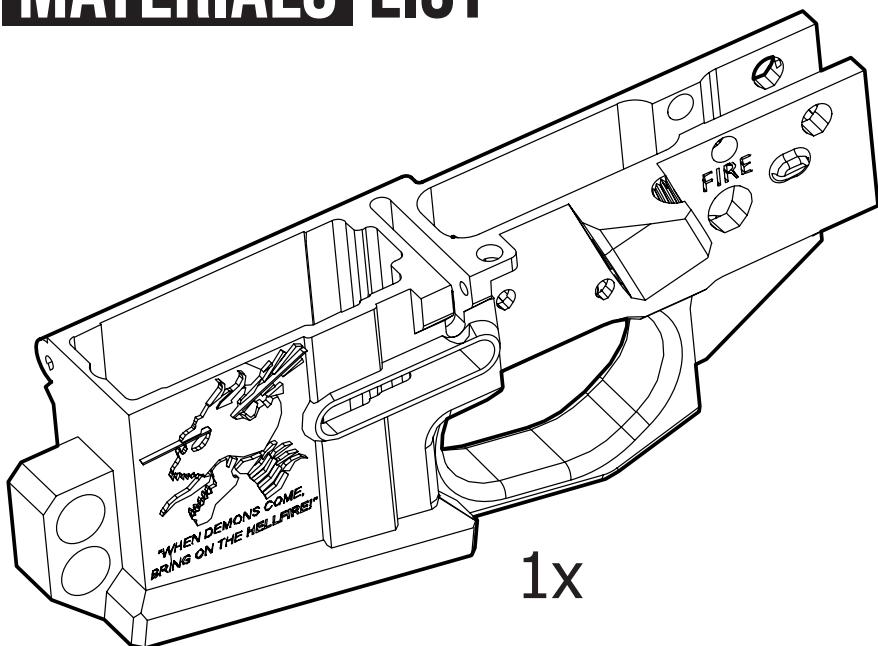
PREFERRED SLICER: CURA

PREFERRED PRINTER: CREALITY ENDER 3

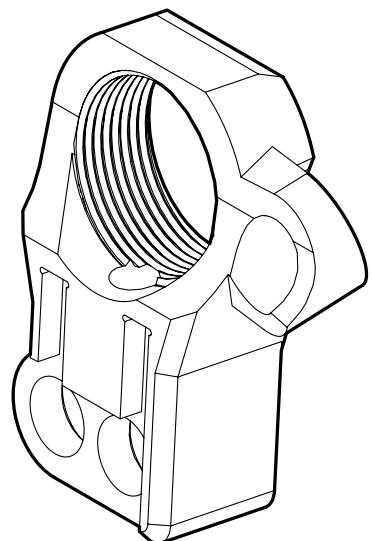
SUPPORTS: BUILT-IN / NOT NEEDED

BRIM: BUILT-IN / NOT NEEDED

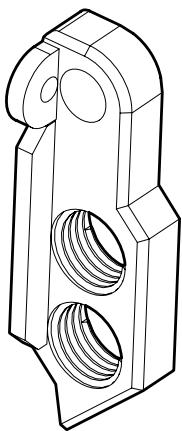
MATERIALS LIST



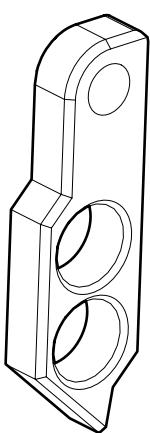
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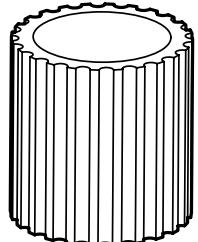
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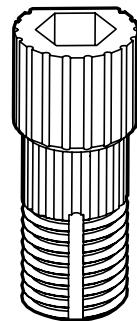
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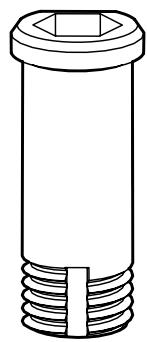
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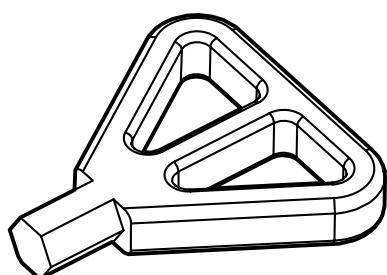
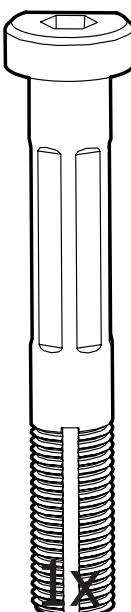
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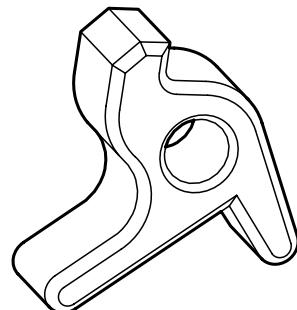
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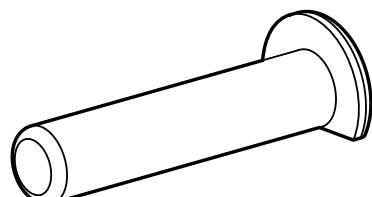
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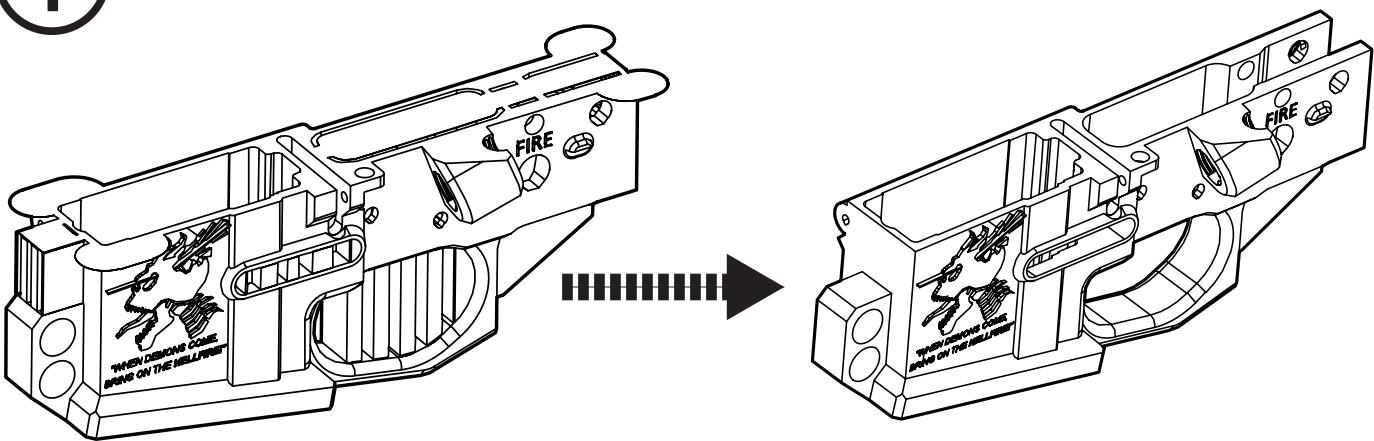
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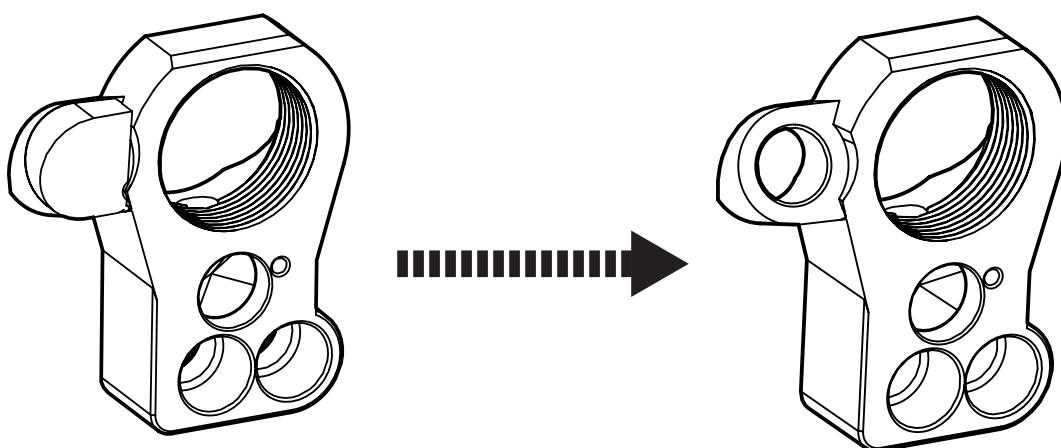
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ASSEMBLY INSTRUCTIONS

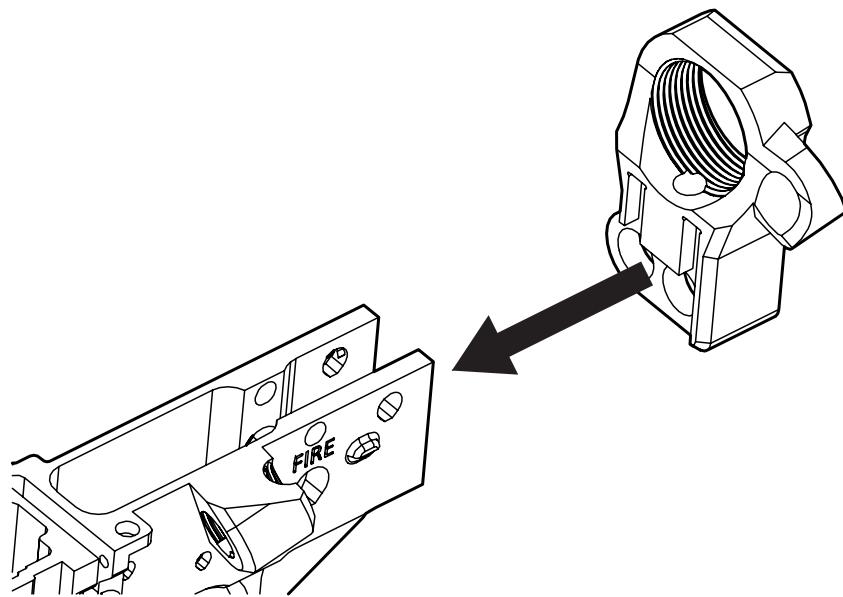
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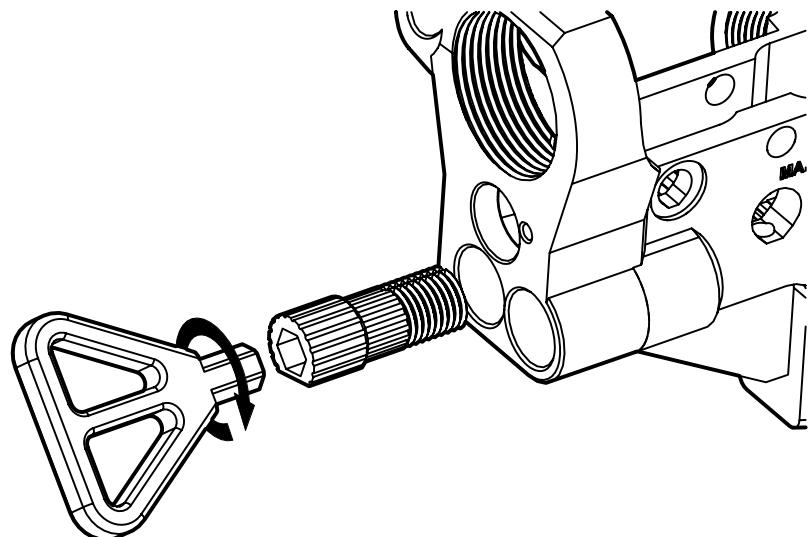
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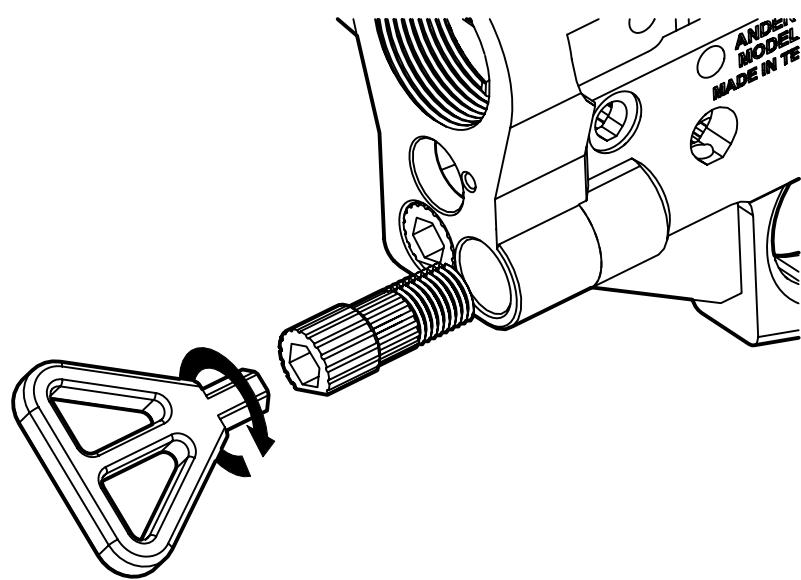
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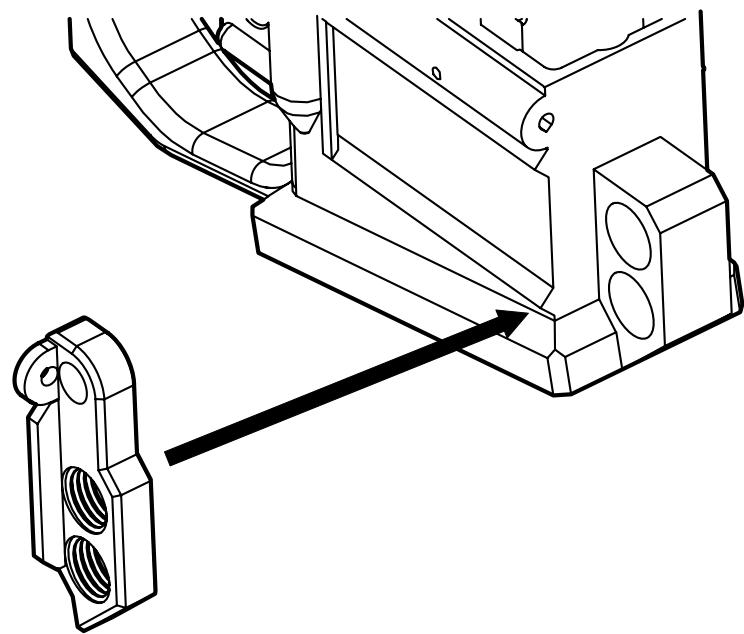
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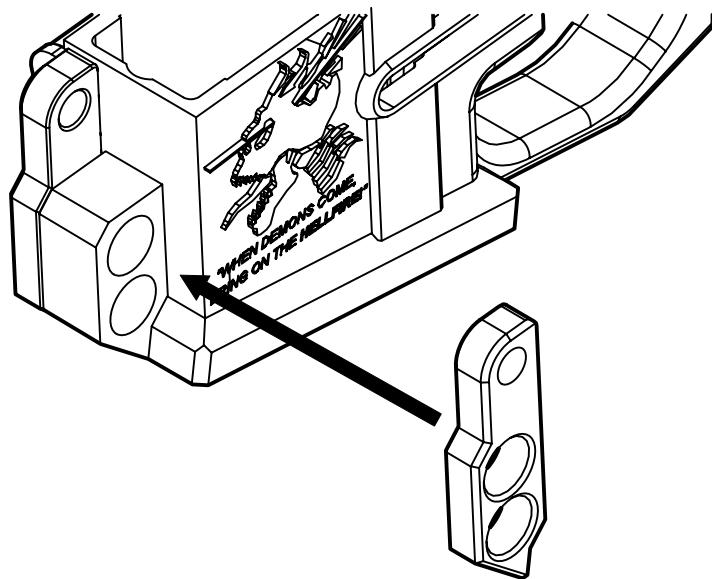
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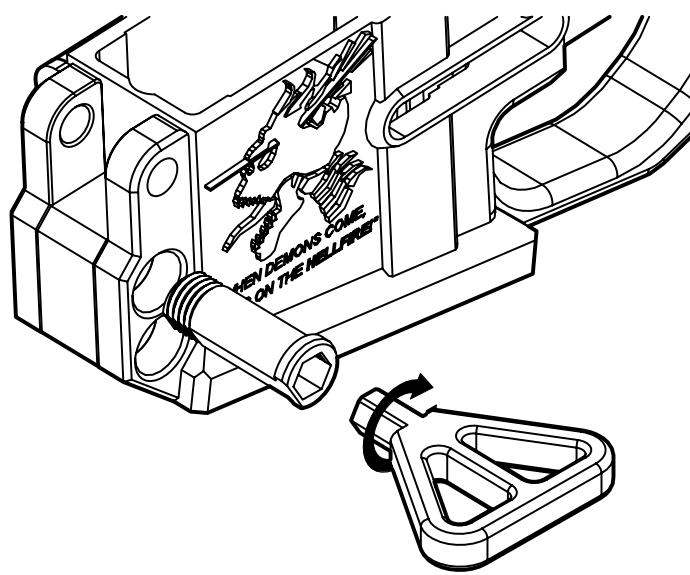
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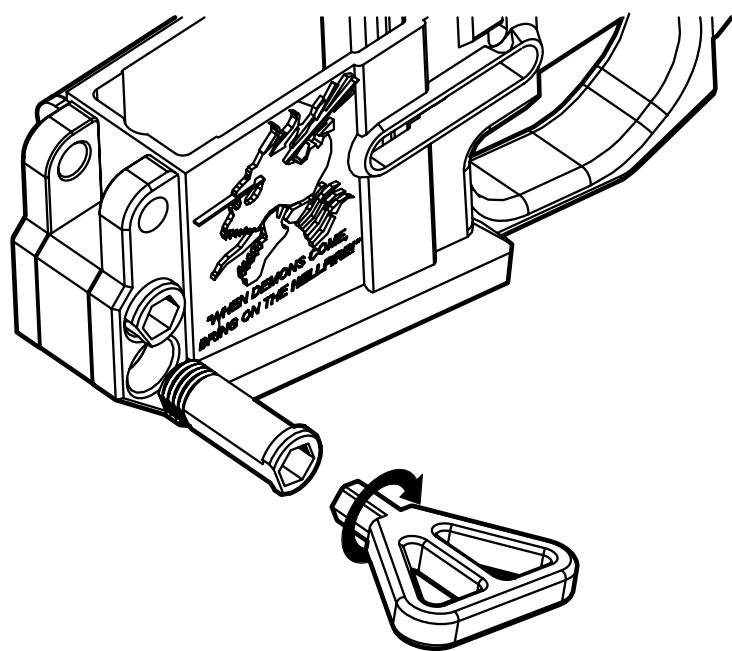
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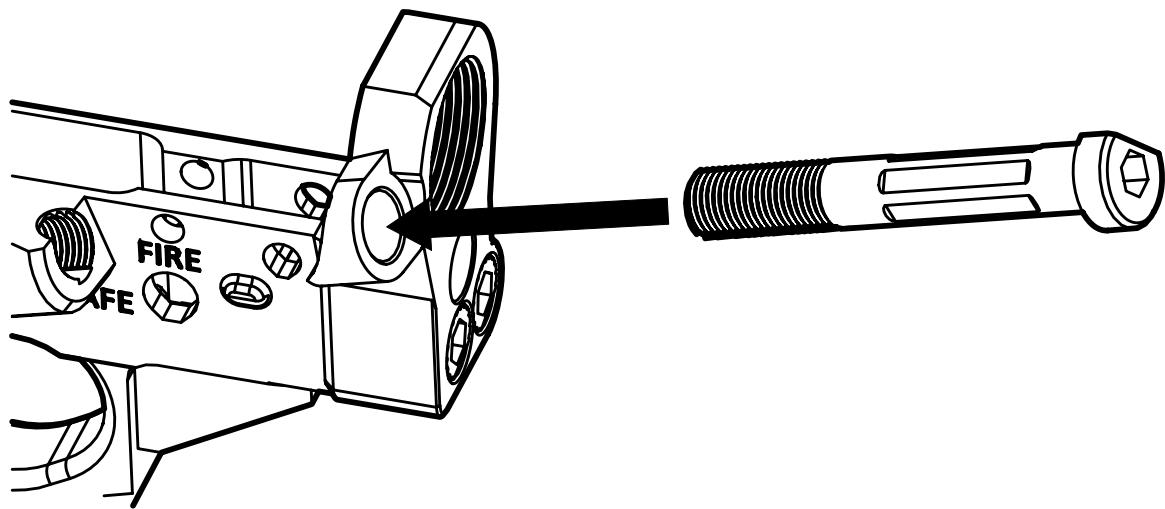
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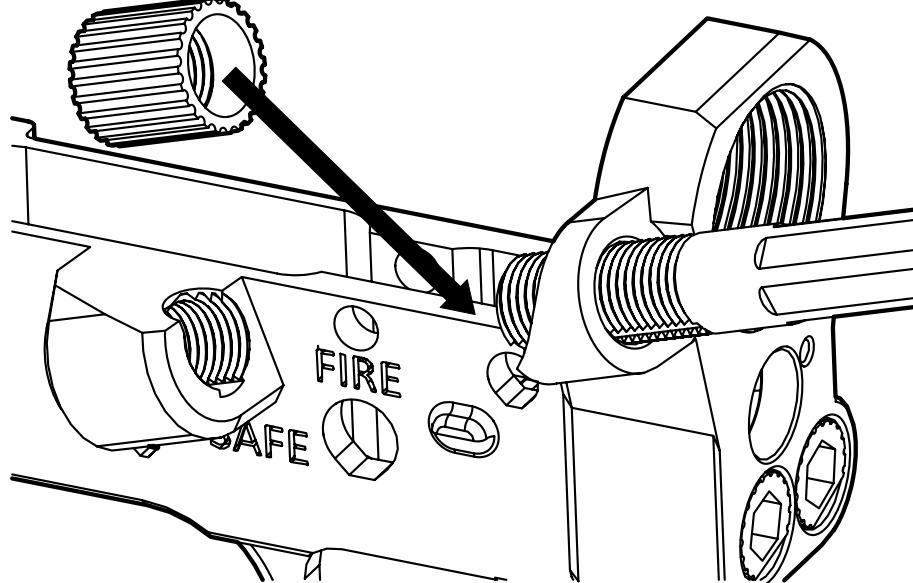
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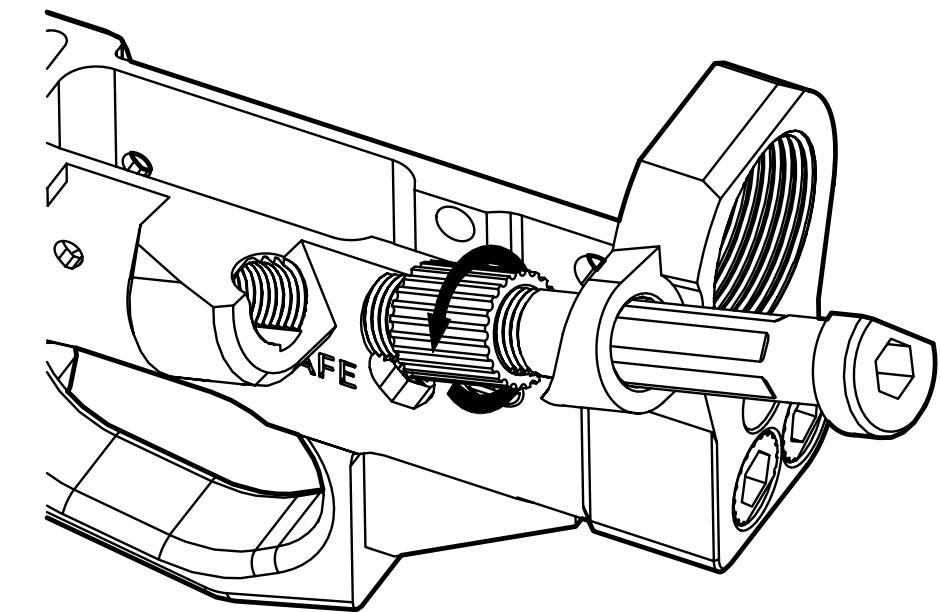
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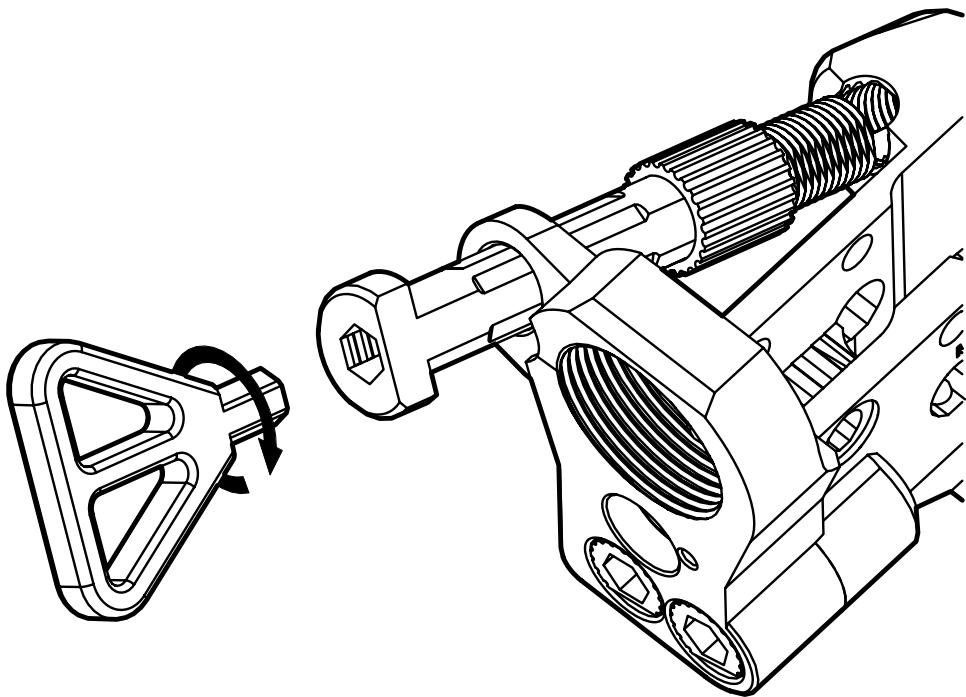
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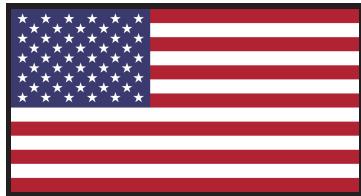


13



INSTALLATION NOTES

- * DEPENDING ON YOUR BUFFERTUBE AND CASTLE NUT SETUP, YOU MAY HAVE TO INSTALL THE BUFFERTUBE FIRST BEFORE DOING STEPS 10-13.
- * INSTRUCTIONS ON THE AUTO-SEAR ARE OMITTED. THIS IS TO PREVENT NEW USERS FROM USING THE AUTO-SEAR. ONCE YOU HAVE GAINED EXPERIENCE ON THE AR PLATFORM, INSTALLATION IS VERY EASY TO APPLY AND VERY OBVIOUS.
- * IF BOLTS ARE DIFFICULT TO INSERT, USE A LIGHTER TO HEAT THREADS AND INSERT WITH INSTALLATION TOOL CAREFULLY.
- * ONCE THE LOWER IS ASSEMBLED, IT IS COMPLETE. ALL YOU NEED TO DO LEFT IS TO INSTALL AN AR-15 / M4 KIT, WHICH INCLUDES AN LPK, UPPER RECIEVER, AND BUFFERTUBE KIT.



**“A WELL REGULATED MILITIA, BEING NECESSARY TO THE
SECURITY OF A FREE STATE, THE RIGHT OF THE PEOPLE
TO KEEP AND BEAR ARMS, SHALL NOT BE INFRINGED.”**

- CONSTITUTION OF THE UNITED STATES OF AMERICA 1789 (REV. 1992)

DESIGNED BY: ANDERSON NGUYEN

CONTRIBUTOR: PAYTOMYRIGHTS