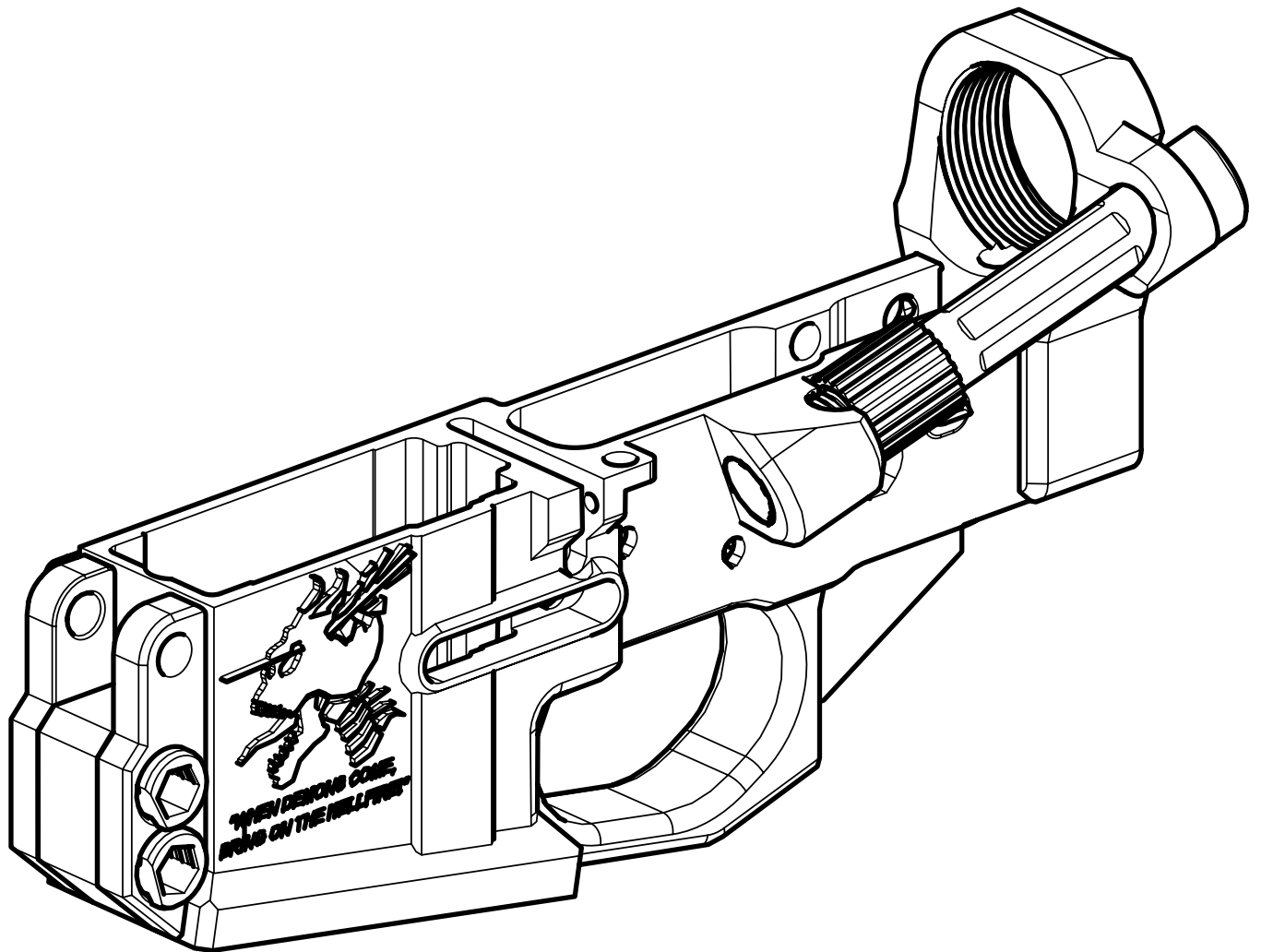


# ANDERSON FIREARMS MODEL HELLFIRE



## **HELLFIRE DETAILS**

**DESIGNED FOR AR-15 / M4 RIFLES**

**ALL AR-15 MAGAZINES ARE COMPATIBLE**

**PREFERRED CALIBER ARE 5.56X45 NATO / .223 REMINGTON**

**FULL AUTO CAPABLE, AUTO SEARS PRINTED SEPARATELY**

**INTENDED FOR FDM PRINTERS ONLY, NOT RESIN**

**DESIGNED IN TEXAS, AND ONLY IN TEXAS, USA**

## **PRINT SETTINGS FOR ALL PARTS**

**MATERIAL: PLA / PLA+ / ABS**

**NOZZLE SIZE: 0.4MM**

**FILAMENT SIZE: 1.75MM**

**LAYER HEIGHT: 0.2MM**

**WALL LINE COUNT: 6**

**INFILL: 80% - 100%**

**INFILL PATTERN: LINES / CUBIC**

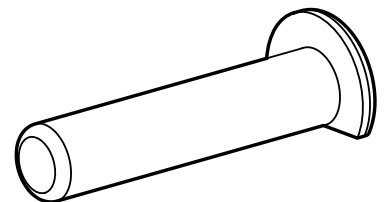
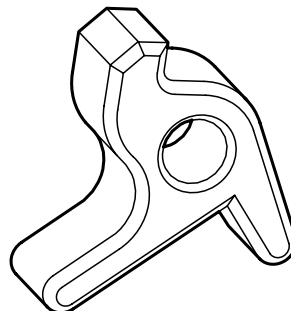
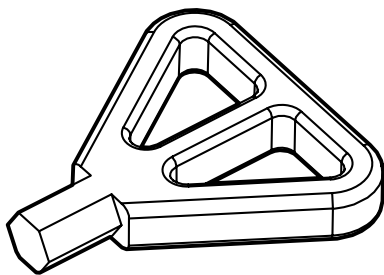
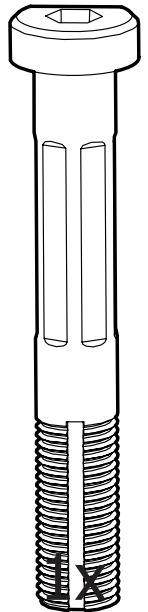
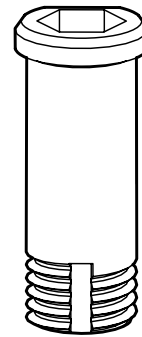
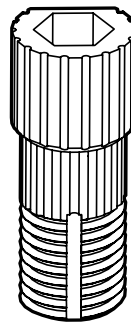
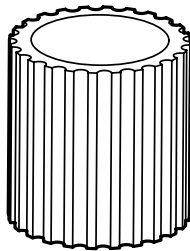
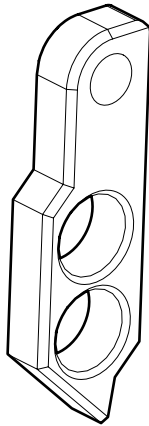
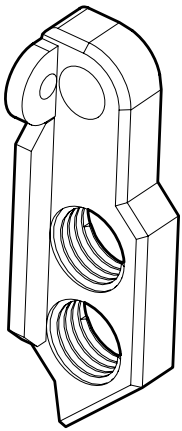
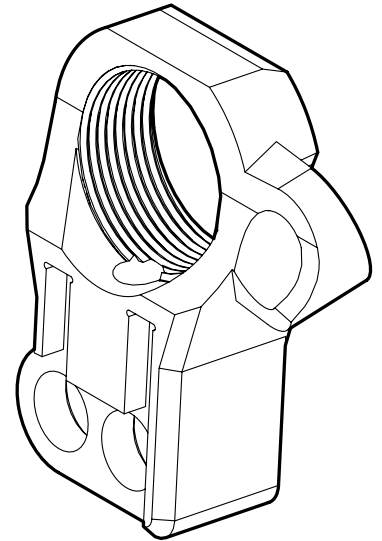
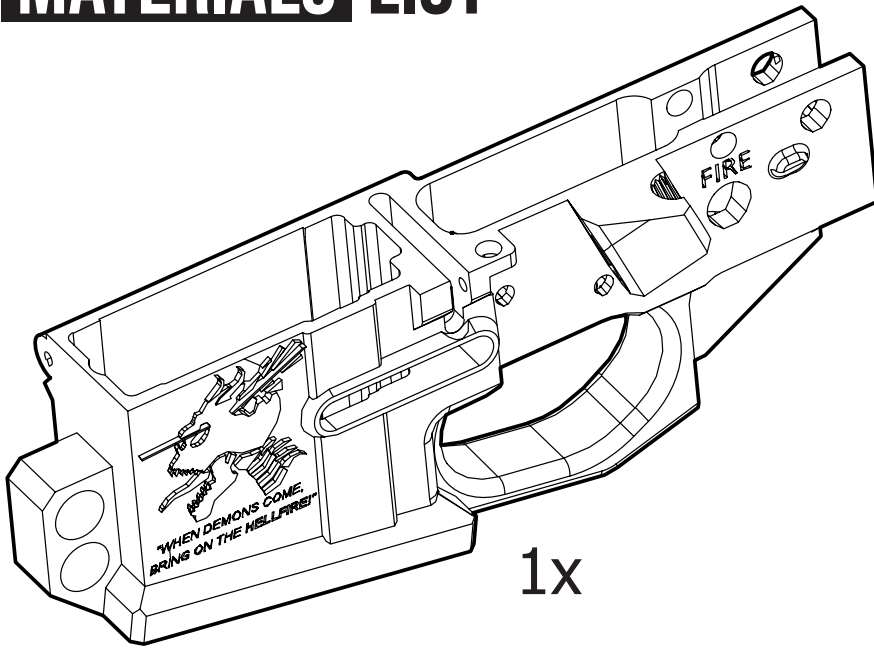
**PREFERRED SLICER: CURA**

**PREFERRED PRINTER: CREALITY ENDER 3**

**SUPPORTS: BUILT-IN / NOT NEEDED**

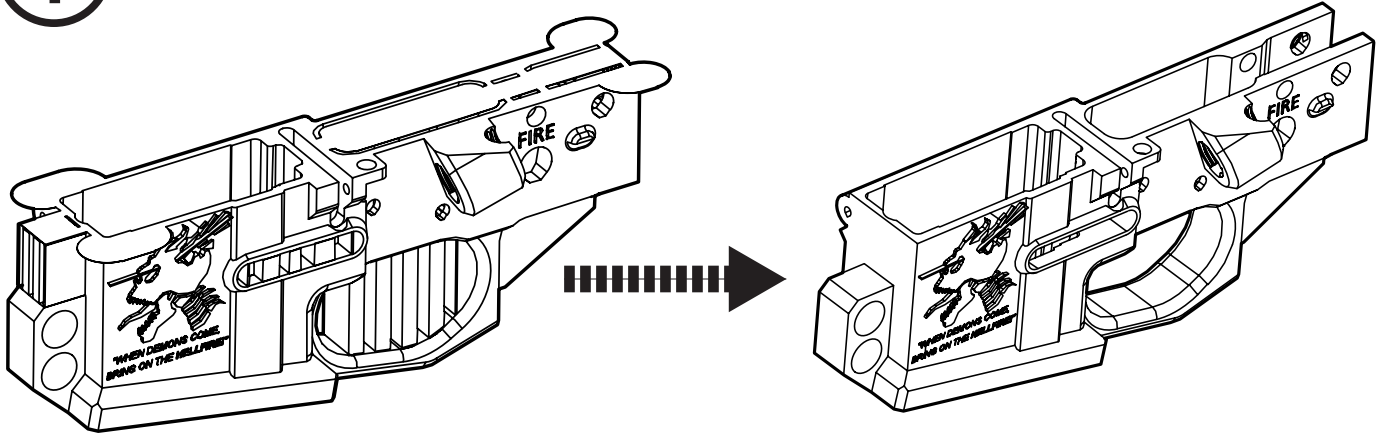
**BRIM: BUILT-IN / NOT NEEDED**

# MATERIALS LIST

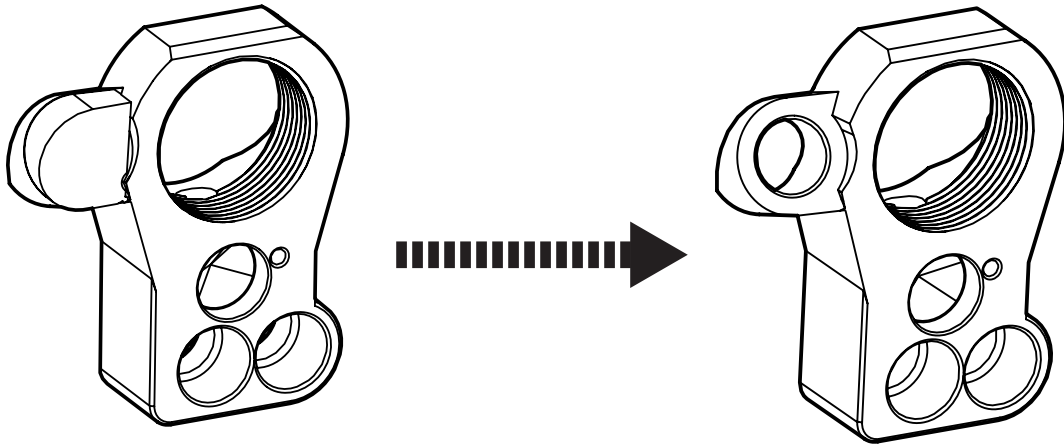


# ASSEMBLY INSTRUCTIONS

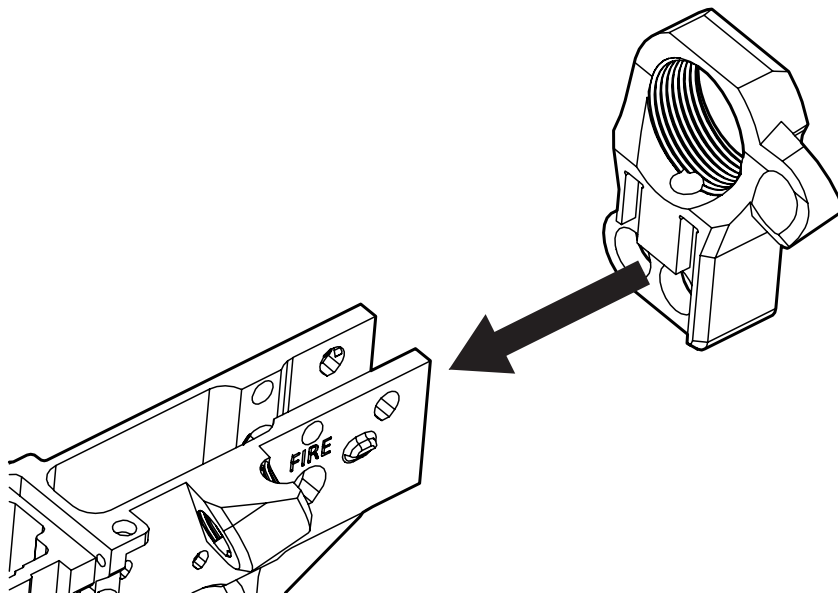
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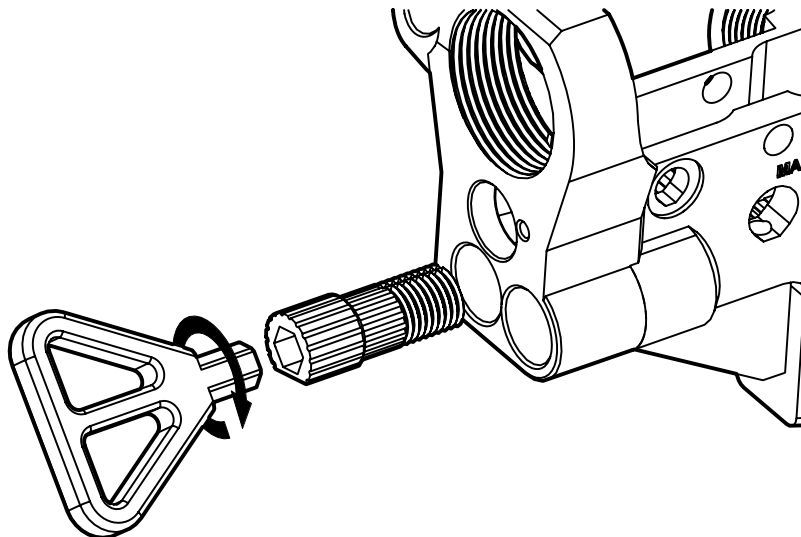
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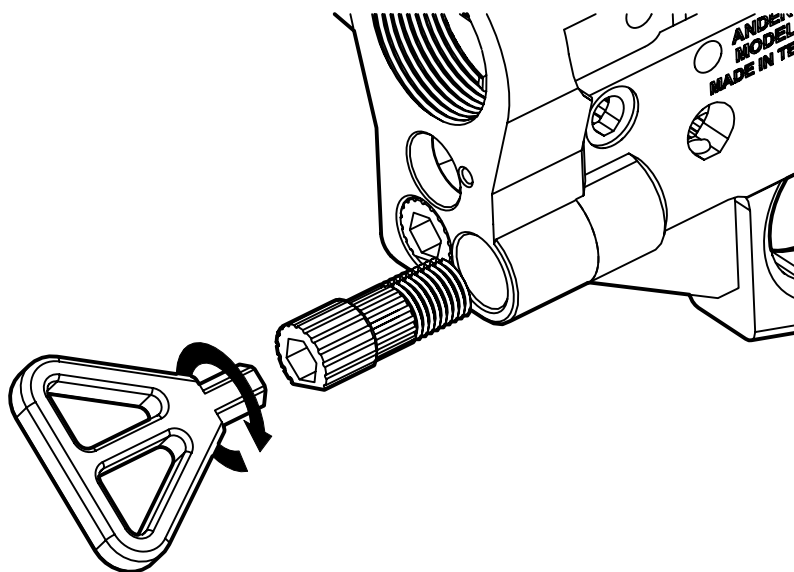
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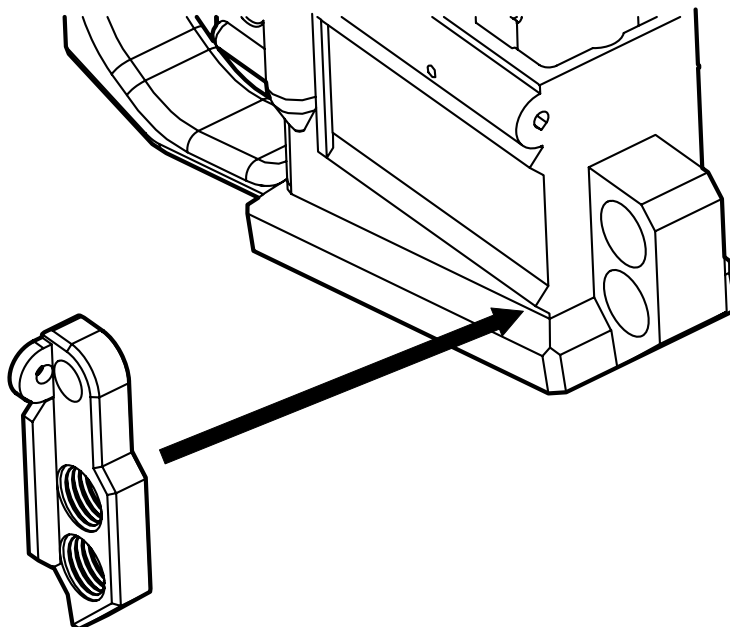
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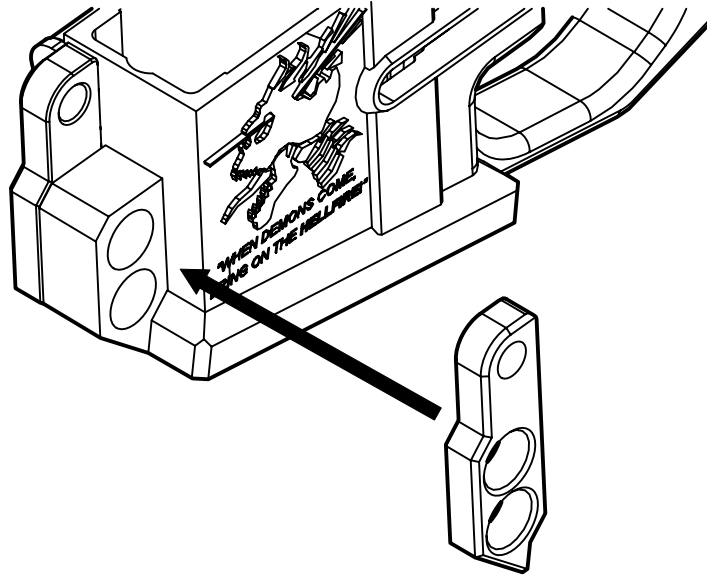
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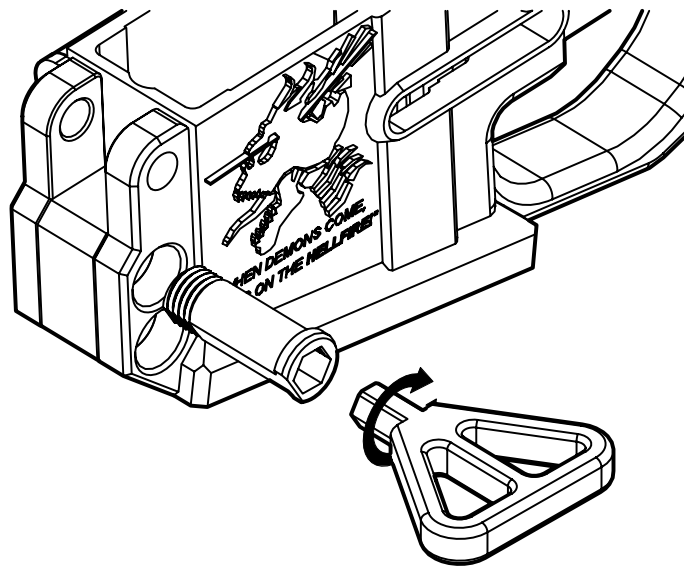
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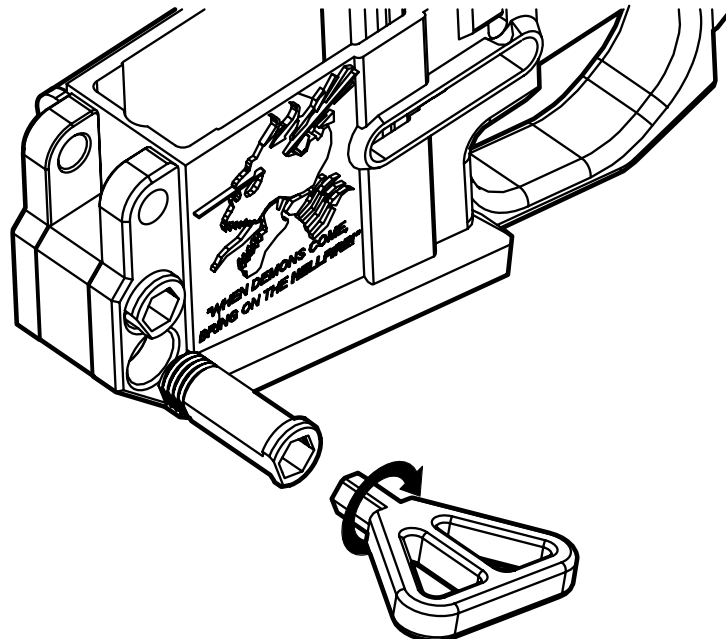
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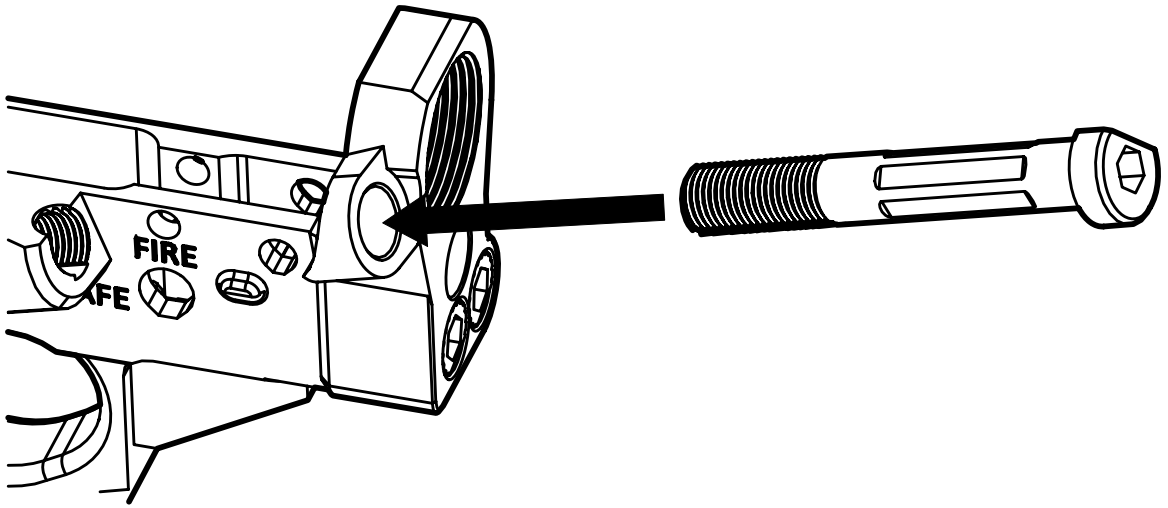
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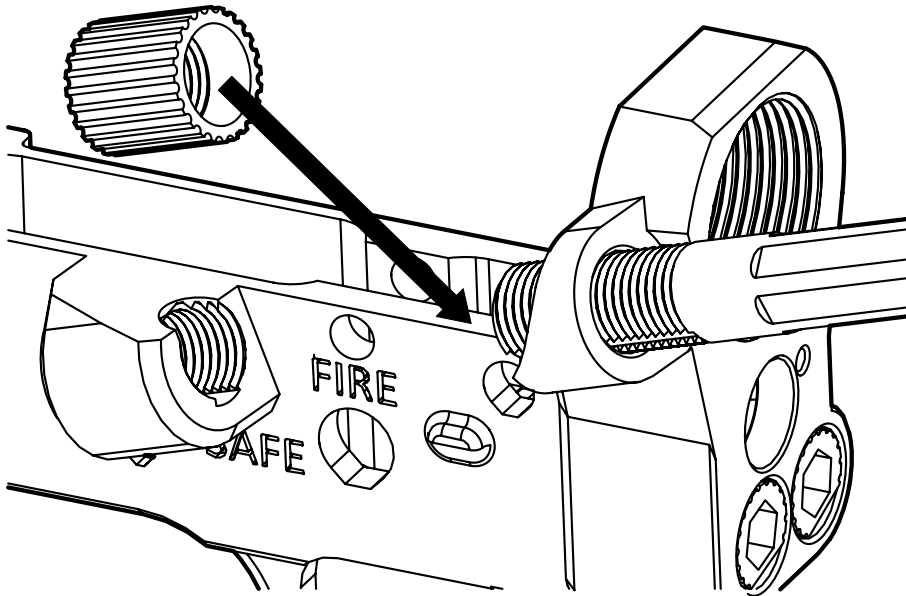
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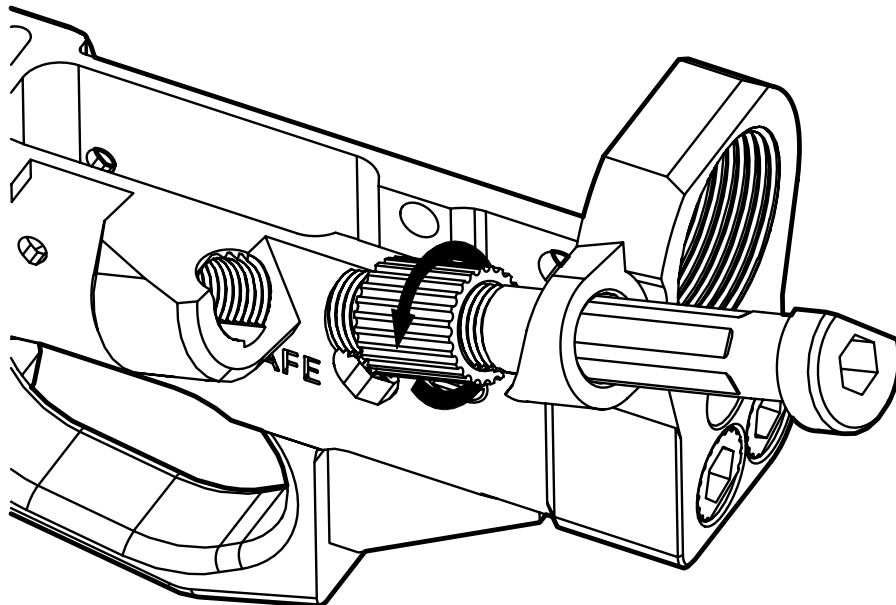
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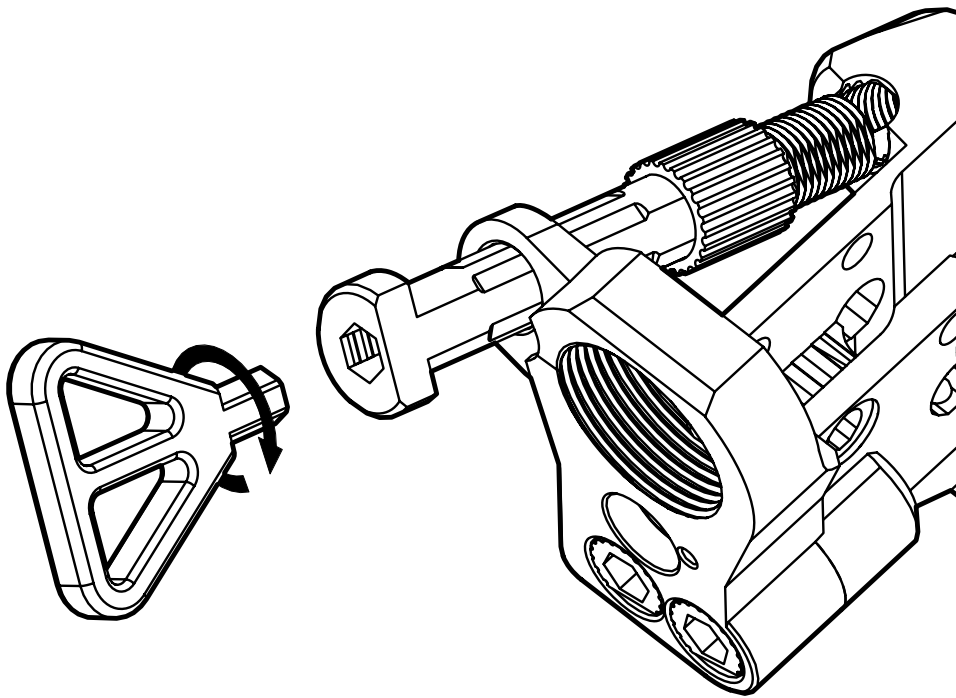
11



12



13



## **INSTALLATION NOTES**

- \* DEPENDING ON YOUR BUFFERTUBE AND CASTLE NUT SETUP, YOU MAY HAVE TO INSTALL THE BUFFERTUBE FIRST BEFORE DOING STEPS 10-13.**
- \* INSTRUCTIONS ON THE AUTO-SEAR ARE OMITTED. THIS IS TO PREVENT NEW USERS FROM USING THE AUTO-SEAR. ONCE YOU HAVE GAINED EXPERIENCE ON THE AR PLATFORM, INSTALLATION IS VERY EASY TO APPLY AND VERY OBVIOUS.**
- \* IF BOLTS ARE DIFFICULT TO INSERT, USE A LIGHTER TO HEAT THREADS AND INSERT WITH INSTALLATION TOOL CAREFULLY.**
- \* ONCE THE LOWER IS ASSEMBLED, IT IS COMPLETE. ALL YOU NEED TO DO LEFT IS TO INSTALL AN AR-15 / M4 KIT, WHICH INCLUDES AN LPK, UPPER RECEIVER, AND BUFFERTUBE KIT.**





**“A WELL REGULATED MILITIA, BEING NECESSARY TO THE  
SECURITY OF A FREE STATE, THE RIGHT OF THE PEOPLE  
TO KEEP AND BEAR ARMS, **SHALL NOT BE INFRINGED.**”**

**- CONSTITUTION OF THE UNITED STATES OF AMERICA 1789 (REV. 1992)**

**DESIGNED BY: ANDERSON NGUYEN**

**CONTRIBUTOR: PAYTOMYRIGHTS**